

Student Steel
Bridge Competition
2021 Compete from Campus Guidelines



# TABLE OF CONTENTS

OVERVIEW	3
PLANNING	4
MATERIAL AND EQUIPMENT	5-6
JUDGING	7-8
CONSTRUCTION	9-10
AESTHETICS	11
LOADING	12-14
WEIGHT	15
SCORING	16
HONOR CODE	17
APPEALS	18
RECORDS	19
APPENDIX	
Site Plan Diagram	21
Vertical Load Test Plan and Elevation Diagram	22
Preparation Checklist	23
Construction Lane Taping Plan	24

# SSBC Compete from Campus

In lieu of in-person events, AISC offers a Compete from Campus option provided it is safe to do so given any restrictions put in place by a team's school. Teams that participate in a Compete from Campus Regional Event will be eligible to qualify for the National Finals which will also be in a Compete from Campus format. Wild card eligibility rules will still apply. Visit aisc.org/ssbccompetefromcampus for resources and updates as they are made available.

### Questions & Clarifications

John Parucki National Head Judge john@parucki.org

 Compete from Campus Guide Clarifications and Setup

University Programs universityprograms@aisc.org

- General SSBC Questions
- Pre-registration
- Compete from Campus Judge Sourcing Assistance
- Technical Difficulties with Compete from Campus Submissions

Questions and clarifications regarding the SSBC rules will still be handled through the normal clarifications process and can be submitted to the Rules Committee through this form.

### Virtual Regional Event

All schools in each region will compete against each other virtually. The number of schools eligible to be invited to the National Finals will follow the Rule 4.4.2. Schools must submit their entries to AISC by April 1.

#### Virtual National Finals

Schools must submit their entries to AISC by May 17. Rev 1

### **PLANNING**

In order to mimic the conditions of an in-person Regional Event, all parts of the competition should be completed on the same day. The sequence of events should occur in the following order:

- 1. Construction
- 2. Aesthetics
- 3. Loading\*
- 4. Weighing

\*If your team cannot perform construction and loading in the same location due to facilities limitations, the bridge may be moved after Aesthetics to the loading area. Force shall not be applied to the bridge except as necessary to move it. For example, leaning or sitting on the bridge is not allowed between the completion of construction and the end of the Compete from Campus events.

Due to the nature of the Compete from Campus version of the competition, some rules have been adjusted to ensure as much consistency as possible between the teams taking part in the Compete from Campus competition.

### APPROVAL FROM SCHOOL

When planning for the Compete from Campus program, teams should ensure that they have received all necessary permission from their school through their faculty advisor to participate in this type of activity. A plan for usage of facilities and personnel as well as policy compliance for safety and health may be needed.

### SAFETY

In order to keep participants and judges safe, carefully consider the materials used for decking, safety supports, and load. AISC recommends that teams review construction and loading plans and material purchase lists, with their faculty advisor, campus head judge, lab or facilities manager, and any other relevant parties.

### MATERIAL AND EQUIPMENT

Teams are responsible for obtaining any material and equipment needed to participate in the Compete from Campus program. Schools may wish to request assistance from local AISC member fabricators through a local fabricator partnership.

### **DECKING**

Decking should be applied to the bridge to hold the load according to Rule 12.2. Preferred decking is steel bar grating identified as W-19-4 (1" x 1/8"). The dimensions of a unit of grating are approximately 3'-6" x 3'-0" x 1" and the weight is approximately fifty pounds. If the preferred material, bar grating, is not available, an alternate object for decking that is the same width and has adequate capacity may be used. Suggested alternatives include the following:

- ¼" steel plate
- Plywood 2 layers ¾" thick APA RATED SHEATHING (48/24), STRUCTURAL I, OR STURD-I-FLOOR (24 oc)

For lighter weight decking material, additional load should be added to the decking so that the initial load is at least 50 pounds, which is the weight of bar grating.

### SAFETY SUPPORTS

Place safety supports under the decking according to Rule 12.3. Alternatives to jack stands used at regional and national competitions are given in Rule 12.3 and include the following:

- Nested stacks of plastic buckets
- Timbers
- Sand bags
- Masonry units



Stacked plastic buckets can be used as safety supports under decking.

### LOAD

Any 50 pound and 75 pound load can be used for the lateral load test described in Rule 11.4. Alternatively, the lateral load can be applied by a team member using a spring scale that clearly shows that 50 pounds are being applied laterally to the bridge.

Load used for testing vertical deflection of the bridge shall meet the recommendations in Rule 12.4. Alternatives to steel angles are given in the Rules.

### **JUDGING**

#### PREPARATION

Appoint one to three judges by February 1. These may be professors, local engineers, steel fabricators, or others familiar with the competition rules. The judges can be affiliated with the team's school but cannot be a member of the SSBC team. Appoint one of the judges as the campus Head Judge who will sign the certification attesting that all rules were followed to the best of their knowledge. The team's faculty advisor may serve as a judge only if all other options have been exhausted.

### Assistance from AISC

If a team is struggling to find a local volunteer to serve as campus Head Judge, AISC will assist them. To request assistance from AISC, teams should email Sean Faron (faron@aisc.org) by January 15. Once requested, AISC will post the team's request and captain's contact information to aisc.org/ssbc. We will notify local AISC members to contact the team captain.

### Commitment

The Head Judge position is expected to require the following time commitment:

- Review of rules and guidelines (~2 hours)
- Pre-competition planning with team (~2 hours)
- AISC-hosted online training session for judges (1 hour)
- On campus competition facilitation (~5 hours)

### Training

Judges will be asked to attend an online training session hosted by AISC in early February prior to the competition.

#### DOCUMENTATION

The official judging form for the Compete from Campus competition should be completed by the campus Head Judge. This form can be obtained at the SSBC: Compete from Campus page on the AISC website. In addition to documentation of construction and loading, the form will also contain a space for the contact information for the judge(s) as well as an honor code certification statement to be signed by the team captain and campus Head Judge.

Rev 1

Rev 1

The judging form is a fillable PDF that will need to be completed and submitted with the team's documentation. The Head Judge can use a printed copy of the judging form during the competition, but the team should have a computer available at the time of the judging so the data can be input in the fillable PDF. The Team Captain and Head Judge should review all of the data in the PDF and sign it electronically by typing their names into the designated fields, agreeing to the Honor Code Certification Statement.

The Team Captain should provide a copy of the completed judging form to the Head Judge for later reference in case AISC has any questions. This may be in electronic or printed form.

### **CONSTRUCTION**

Construction will take place in the same manner that it would for an in-person Regional Event and is based upon the regulations specified in Section 10 of the Rules. Bridge members, tools, nuts, and bolts are staged for construction and inspected by the judges (see Section 8 and Sub-Sections 10.2.3, 10.2.4, 10.2.5, and 10.6 for details). Timed construction will be observed by the judges and should be recorded on video. Judges inspect the assembled bridge per Section 9 of the Rules and allow for corrections as described in Section 9.4 of the Rules.

#### PREPARATION

A relatively flat open space is required for construction with minimum dimensions of 49 feet by 15 feet. This space can be indoors or outdoors with no specific restriction on the type of flooring. However, be aware that some types of floors have the potential to be damaged during the bridge construction process.

Mark out the construction site on the floor or ground. The 2021 Host Guide contains instructions on how to mark the site with tape. Use the Site Plan for Virtual Participation found at the end of this document. The transportation zone for this construction site has been shortened to 10'-0" for all teams Competing from Campus to maintain consistency and to facilitate finding a facility that can fit the site. The campus judge(s) shall verify site plan markings prior to starting the event.

#### PERFORMANCE

Construction will be evaluated in the same manner as it would during an in-person Regional Event. The judge(s) shall complete all pre-construction checks to ensure that bridge members, tools, nuts, and bolts are compliant with the rules prior to the start of construction (see Section 8 and Sub-Sections 10.2.3, 10.2.4, 10.2.5, and 10.6 for details). The judges will commence timed construction, watch for violations of safe construction practices, assess penalties associated with accidents and maintain the official construction time (Section 10). After timed construction, structural specifications (Section 9) will be checked by the judge(s).

Measuring tapes, rules, levels, and handmade templates should be used to check for dimensional requirements to the best of the judge'(s) abilities. Templates can be made out of any fairly rigid material such as a stiff cardboard, if needed.

### **DOCUMENTATION**

A wide frame video that captures the whole construction site shall be taken from the start of timed construction to the completion of inspection of the bridge.

The campus Head Judge should complete the appropriate sections of the judging form.

### **AESTHETICS**

Aesthetics will be judged based on the bridge's appearance and the poster describing the design of the bridge. The poster must meet all of the requirements specified in Section 6.2.1.2 of the Rules but will be submitted electronically. The bridge's appearance will be judged based on a series of photos taken by a team member immediately after completion of the construction event so as to capture the bridge in its as-built state. The bridge's appearance will be judged on the basis of Rule 6.2.1.1. Judging for Aesthetics will be completed by a panel of regional judges after all teams have submitted their competition packages so that the same set of judges can evaluate all of the bridges in the region.

### DOCUMENTATION

Submit a PDF file of your poster.

Submit the following photos of your bridge with your competition package. The photos must be taken immediately after the completion of the construction event.

- North, south, east, and west elevations
- Overhead photo
- One of each connection type

### LOADING

Since accuracy and availability of measurement equipment cannot be guaranteed across all teams, the lateral load and vertical load tests will be a pass/fail event for the Compete from Campus competition. Passing the lateral load and vertical load test is required in order to be considered for awards beyond aesthetics and to be eligible to compete in the National Finals.

Safety is the main priority during load testing. Safety precautions provided in Section 11.1 and 11.2 of the Rules shall be followed for all load testing. The judge(s) have ultimate authority to stop load testing if it is deemed unsafe for any reason. If the testing is deemed unsafe, the bridge will only be eligible for the Aesthetics award and will be deemed to have failed the load test event.

#### PREPARATION

A relatively flat surface with dimensions larger than the bridge is required for load testing. Due to the potential for damage to the floor as a result of bridge failure or dropping of any weights, it is suggested that plywood or other protective material be used to cover the floor in the area where load testing will occur. Steel plates of the same thickness can be used under the four footings of the bridge to provide a rigid bearing surface.

The lateral load test can be conducted using any system that can apply a 50 lb horizontal load. The application of the horizontal load can be accomplished through the use of a pulley system allowing the 50 lb load to hang vertically (see the 2021 Host Guide for the device used for Regional Events) or through a spring scale that is attached to the top of the stringer and pulled horizontally to maintain 50 lbs of force. A plumb bob will be required to ensure that the sway does not exceed 1 in.

The vertical load can be applied using any materials that will fit in a stable manner on the decking of the bridge such that a load of 1,500 lbs can be added to one bridge deck and 1,000 lbs can be added to the other bridge deck. Possible materials used for loading may include but are not limited to steel angles, sand bags, and concrete blocks.

All Compete from Campus teams will apply load at locations corresponding to the same die roll. For Regional Events, N=2. A distinct die roll will be announced for the National Finals.

Use the Vertical Load Test Plan for Compete from Campus Competition for details in regards to where bridge decking should be placed and vertical deflection checked.

Note that safety supports shall be positioned so that no portion of the load will drop more than approximately four inches if the bridge collapses. The safety supports should support the bridge decks in multiple locations so that in the event of the bridge collapsing, the potential for the weight sliding off of the decking is limited.

#### PERFORMANCE

Lateral and vertical loading will follow the same procedures provided in Section 11 of the Rules with the exception that deflection and lateral sway measurements will not be explicitly taken, but checked to make sure they do not exceed the maximum specified values (1 inch and 3 inches, respectively).

The lateral load test shall follow the procedure outlined in Section 11.4 of the Rules. The use of a plumb bob attached to the location where the lateral load is being applied and centered on a 2 inch diameter circle taped to the floor prior to the application of the load will provide a straightforward means of determining whether the 1 inch maximum sway requirement is met.

The vertical load test shall follow the procedure outlined in Section 11.5 of the Rules. The sequence in which the load is applied is specified in Section 11.5.3 of the Rules. This loading sequence shall be followed as closely as possible at the discretion of the judge. Prior to loading, a means of indicating that the bridge has deflected 3 inches at either vertical deflection measurement location shall be put into place. This measurement system may be accomplished with a sturdy wood block whose surface sits 3 inches below the deck or even a horizontal ribbon that is placed 3 inches below the stringer so as to minimize the need to make a physical measurement near the bridge while it is under load. The bridge passes the vertical load test if the deflection does not exceed 3 inches when loaded to 2,500 lbs and collapse of the bridge does not occur during unloading. Loading shall be stopped immediately if the deflection exceeds 3 inches, a decking unit or some of the load falls off the bridge, or the bridge collapses or a dangerous collapse is imminent in the opinion of the judge. If loading is stopped for any of these reasons, then the bridge is deemed to have failed the vertical load test. Deflections causing (i) the bridge to touch safety supports or the floor, (ii) rupture of a member, weld, or bolt, (iii) slip in an interlocking connection, (iv) buckling, and/or (v) excessive side sway are all conditions that will prompt the judge to declare

the bridge unsafe and loading will be stopped. Lateral sway will be not explicitly measured although the judge may cite excessive side sway as a reason to stop loading.

### DOCUMENTATION

Submit a video that captures the lateral and vertical load test.

The campus Head Judge will record on the judging form whether the bridge has passed or failed the lateral and vertical load tests. No specific deflection measurements are required to be recorded.

## **WEIGHT**

Bridges are weighed immediately after the load test event. All bridges shall be weighed, including those that fail one of the load tests.

### **PERFORMANCE**

Weigh the bridge. The use of four scales, with one placed under each footing, provides the optimal means for measuring the total weight of the bridge. The weight at each footing shall be recorded. If it is impractical to weigh the entire bridge at one time, its individual parts may be weighed and summed to obtain the total weight of the bridge.

### DOCUMENTATION

Enter the weight of the bridge on the judging form.

### **SCORING**

For the Compete from Campus Competition, the competition categories of aesthetics, construction speed, and lightness will be applied as stated in Section 6 of the Rules. The categories of stiffness and cost estimation will not be considered. The construction economy category will be modified through the removal of the load test penalties term in the construction cost equation and the structural efficiency category will be modified by removing the aggregate deflection and load test penalties terms in the structural cost equation as shown below:

```
Construction cost, C<sub>c</sub>*:
```

```
C_s^* = Construction time (minutes) x number of builders (persons)
      x 70,000 ($/person-minute) + (Total time - Construction time)
      x 240,000 ($/minute)
```

Structural cost, C<sub>s</sub>\*:

```
If measured weight does not exceed 175 pounds,
     C_s^* = (Total\ weight - Measured\ weight) (pounds) x 5,000 ($/pound)
```

```
If measured weight exceeds 175 pounds but does not exceed 300 pounds,
     C_s^* = (Measured weight-175) (pounds) \times 8,000 (\$/pound)
             + (Total weight – Measured weight) (pounds) x 5,000 ($/pound)
```

```
If measured weight exceeds 300 pounds,
     C_s^* = (Measured\ weight-237.5) (pounds) x 16,000 ($/pound)
            + (Total weight – Measured weight) (pounds) x 5,000 ($/pound)
```

The overall performance rating of a bridge is the sum of construction cost and structural cost.

The bridge achieving the lowest value of this total wins the overall competition.

## **HONOR CODE**

### PERFORMANCE

The team certifies that the rules were followed to the best of the judges' and team's knowledge, and all observed violations were recorded on the judging forms.

### **DOCUMENTATION**

The campus Head Judge and Team Captain should electronically sign the certification statement included in the judging form by completing the designated fields in the PDF.

Rev 1

Rev 1

### **APPEALS**

A penalty, decision, measurement, score, condition of competition, or interpretation of rules may be appealed only by the captain and only to the campus Head Judge. The campus Head Judge will not hear the appeal if he or she is approached by anyone other than the captain.

The appeal must be made as soon as possible after the situation becomes apparent. The campus Head Judge will hear the appeal as soon as possible and may interrupt the competition. If the captain does not consent to the decision of the campus Head Judge, the captain shall write an explanation on the data form before signing it. Participants are reminded that civility and ethical behavior are expected during the competition and particularly concerning appeals.

The SSBC Rules Committee will only consider those appeals that allege errors in interpretation of rules, and only if those appeals were made to the campus Head Judge during the Compete from Campus event.

### DOCUMENTATION

Appeals should be submitted along with the competition records through the Compete from Campus submission form. The appeal should be a single PDF and shall include:

- 1. Name of college or university making the appeal,
- 2. Captain's name, email address, and telephone number,
- Faculty advisor's name, email address, and telephone number,
- Brief description of the problem, including citation of pertinent rules,
- 5. Action taken at the competition to detail with the problem, and
- 6. Action that the appealing team feels should have been taken.

The SSBC Rules Committee may review the submitted data forms documenting the problem and may confer with the campus Head Judge.

#### **SUBMISSION**

The appeal must be made through the Compete from Campus submission form within two days after the conclusion of the competition event. The appeal will be forwarded to the SSBC Rules Committee for their evaluation. The only redress that may be made is an invitation to participate in the National Finals if the SSBC Rules Committee is convinced that the appeal is valid and that the appealing team should have qualified for the National Finals.

## **RECORDS**

Submit your records to AISC through this link.

Record a video to document the construction and load testing portions of the competition. Be sure to record your video in landscape mode for a full view of the construction site. Post the video on YouTube or another platform that can be accessed by AISC. In order to keep the video private, you may change the viewing setting to unlisted so that only those with the URL can view it. Submit the URL.

Rev 1

Submit the completed PDF of the judging form that has been electronically signed by the campus Head Judge and Team Captain.

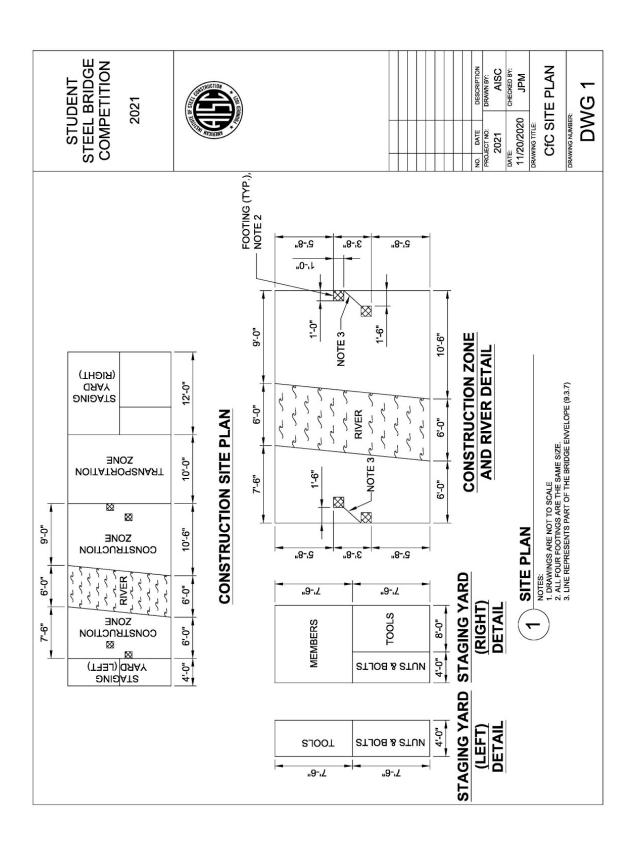
	Records to Submit
	Your submission to AISC should include:
Rev 1	<ul> <li>Contact information for the Team Captain, Faculty Advisor, and Head Judge</li> <li>Video URLs of the competition:         <ul> <li>Construction (landscape required)</li> <li>Lateral load test</li> <li>Vertical load test</li> </ul> </li> <li>Judging Form (PDF)         <ul> <li>Construction</li> <li>Loading</li> <li>Weight</li> </ul> </li> </ul>
Rev 1	Certification statement electronically signed by the Head Judge and Team Captain  Name(s) and contact information for the judge(s)  Aesthetics Poster (PDF)  Aesthetics Bridge Photographs (.jpg or .png format)  North, south, east, and west elevations  Overhead photo  One of each connection type  Appeal (if applicable) (PDF)

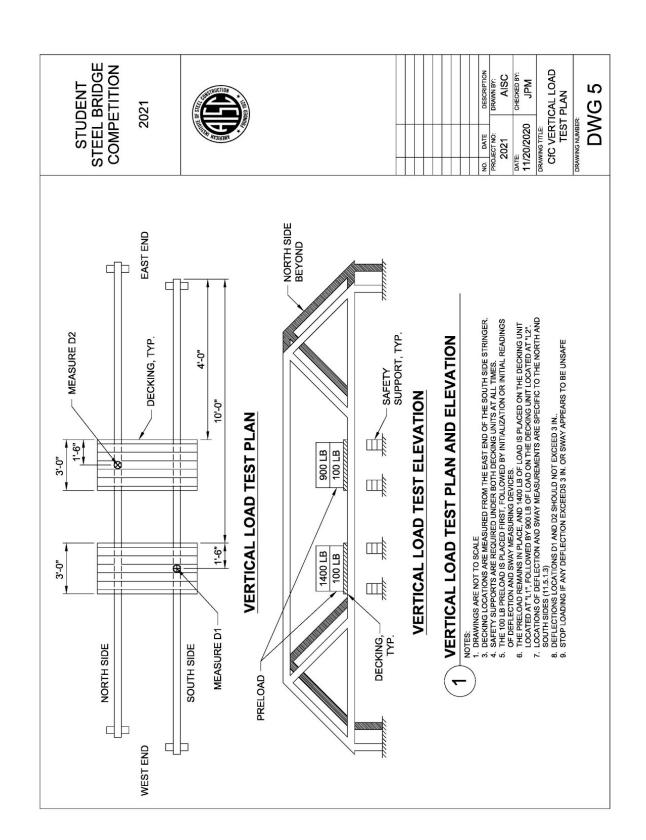
# **APPENDIX**

- Site Plan Diagram 1.
- Vertical Load Test Plan and Elevation Diagram 2.
- 3. Preparation Checklist

Rev 1

Construction Lane Taping Plan 4.





# PREPARATION CHECKLIST:

	Find Suitable Venues:
	☐ Construction (& Aesthetics)
	☐ Loading
	Gather Competition Materials:
	Online References:
	2021 Rules & Clarifications
	<ul><li>Compete from Campus Guidelines</li></ul>
	☐ Site Plan Diagram
	☐ Taping Plan Rev 1
	Printed Materials:
	<ul><li>Judging Forms</li></ul>
	<ul><li>Honor Code Certification Statement</li></ul>
	☐ 1" Radius Target
	Construction, Loading and Weight:
	Passageway template
	☐ Tape measure
	☐ Magnet
	☐ 3′-′0″ level (Rule 9.3.7)
	2 Timers (Phone may be used)
	☐ Tape for site layout
	☐ Safety Supports
	□ 3'-0" x 3'-6" Decking (2)
	☐ Method of checking member dimensions (Rule 8.2.2.2)
	2,500 lbs of Loading Weight
	☐ Method to monitor vertical deflection (3 inch maximum)
	☐ Plumb bob
	☐ Method to apply 50lb. lateral load (ex: fish scale)
	□ Load Bearing Plates (optional)
	☐ Scales (4 is ideal. Minimum of 1 required)
	Review construction and loading plans and material purchase lists with Faculty
_	Advisor, campus Head Judge, lab or facilities manager, and any other relevant
	parties
П	Receive all necessary permissions from school through Faculty Advisor
	Confirm one to three campus judges by February 1, 2021. Appoint one of the
	judges to be the campus Head Judge.
	Complete Pre-registration Update Form by February 1, 2021
	Camera to record competition submissions
	Submit all documentation by April 1, 2021

