Supplemental Requirements for Fracture Control Endorsement (FCE)

Preface

The 2021 revision is not a complete revision of the Supplemental Requirements for Fracture Control Endorsement (FCE). The following changes have been made in this revision:

Section 1 Before Your Audit

- Editorial

Section 2 During Your Audit

- FC2.4 - Revision

This document (hereinafter referred to as the Supplements) provides the additional requirements for the Certification Program Fracture Control Endorsement (FCE) (hereinafter referred to as the Program).

Section 1 Before Your Audit

FC1.1 All Participants and Applicants are required to have available and comply with these Supplements and the Governing Requirements for Certification Programs (hereinafter referred to as the GRs).

FC1.2 This Program is an endorsement and requires concurrent certification(s) to:

- Certified Bridge Fabricators (all categories), OR
- Certified Highway Component Manufacturers

FC1.3 This Program uses Chapter 4.F of the Standard for Certification Programs (hereinafter referred to as the Standard) as the normative document. Whenever there is a conflict between the Supplements and the Standard, the Supplements shall govern.

FC1.4 Applicants to this Program must submit an application, payment, and all documents required by the Application Document Submittal for AISC Certification—Fabricators and Manufacturers.

Section 2 During Your Audit

FC2.1 The current edition of AASHTO/AWS D1.5M/D1.5, Bridge Welding Code, is required. (Note: Other editions may also be required by existing participant contracts.)

FC2.2 Participants and Applicants will be audited and evaluated to ensure compliance with the current AWS D1.5M/D1.5, Structural Welding Code - Steel, regardless of whether this is
required by the sampled contracts and specifications.

FC2.3 Participants and Applicants renewing or applying for the Fracture Control Endorsement shall maintain the following documents in compliance with Clause 12, AASHTO/AWS D1.5M/D1.5, Bridge Welding Code, for Fracture Control Plan for Nonredundant Members work and have them available for review during each audit:

1. One representative Welding Procedure Specification (WPS)
2. Supporting Procedure Qualification Record (PQR)
3. Welder Performance Qualification Record (WPQR) maintained current and qualified with records of period of effectiveness

FC2.4 Participants and Applicants renewing or applying for this Program shall demonstrate capability to produce bridge or bridge and highway component work that meets the requirements of Clause 12, AASHTO/AWS D1.5M/D1.5, Bridge Welding Code. This may be achieved by providing quality records of work in progress at the time of the audit or completed within the past two years. If the participant has not produced this type of work within the past two years, then its capability shall be demonstrated by running a job or a portion of a job as if it met FC requirements in accordance with Clause 12, AASHTO/AWS D1.5M/D1.5, Bridge Welding Code. This is in addition to the eligibility requirements of the Standard Chapter 4.F.

From the Standard Chapter 4.F:
“The fabricator shall have either:

(a) Supplied fracture-critical members in accordance with AWS D1.5 within the last five years, or
(b) Established a documented training program for the purpose of communicating fracture-critical work functions to the work forces, and demonstrated capability to fabricate fracture-critical members.”

FC2.5 Participants and Applicants renewing or applying for the Fracture Control Endorsement shall demonstrate that training has been performed at least annually for the requirements of their Fracture Control Plan and the requirements of Clause 12, AASHTO/AWS D1.5M/D1.5, Bridge Welding Code. This training must be documented and available during the audit. This is in addition to the eligibility requirements of the Standard Chapter 4.F.