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Towards a More Rational DSM Design Approach for Angle Columns

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Abstract

This paper deals with the development of novel procedures for the design of fixed-ended and pin-ended equal-leg angle columns with short-to-intermediate lengths, *i.e.*, those buckling in flexural-torsional modes. Initially, numerical results concerning the buckling and post-buckling behavior of the above angle columns are presented, (i) highlighting the main differences between the fixed-ended and pin-ended column responses, and (ii) evidencing the need for specific design procedures. Then, the paper gathers a large column ultimate strength data bank that includes (i) experimental values, collected from the available literature, and (ii) numerical values, obtained from ABAOUS shell finite element analyses. The set of experimental results collected comprises 41 fixed-ended and 35 pin-ended columns, and the numerical results obtained concern 92 fixed-ended and 64 pin-ended columns - various cross-section dimensions, lengths and yield stresses are considered. Next, after reviewing the available methods to estimate the ultimate strength of angle columns, the paper develops new design approaches for fixedended and pin-ended columns, based on the Direct Strength Method (DSM) - the mechanical reasoning behind the procedures proposed, which include the use of genuine flexural-torsional strength curves, is also provided. Finally, the paper closes with the assessment of the ultimate strength predictions yielded by the proposed DSM design procedures, through their comparison with the assembled experimental and numerical failure loads - it is shown that both the quality and reliability of these predictions are very good and slightly higher than those exhibited by all the available design methods for angle columns.

1. Introduction

Thin-walled angle columns are known to possess no primary warping resistance (the cross-section warping constant stems exclusively from secondary warping), which implies an extremely low torsional stiffness and, therefore, a high susceptibility to instability phenomena involving torsion, namely flexural-torsional buckling (equal-leg angles are singly symmetric cross-section). Since the flexural-torsional deformations exhibited by equal-leg angle columns with short-to-intermediate lengths are very similar (akin) to local deformations, these members have been said to fail in "local-global interactive modes", which explains why most of the existing methods for their design are based on local strength concepts/curves. Since column flexural-torsional (global) and local buckling are commonly associated with markedly different post-critical behaviors (strength reserves), the definition of a rational (structurally well founded) design model/procedure to provide accurate ultimate strength estimates for thin-walled equal-leg angle columns must necessarily involve flexural-torsional strength concepts/curves (instead of local ones).

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The post-buckling behavior, strength and design of angle columns has attracted the attention of several researchers in the past (e.g., Kitipornchai & Chan 1987, Kitipornchai et al. 1990, Popovic et al. 1999, Young 2004, Ellobody & Young 2005, Rasmussen 2005, 2006, Chodraui et al. 2006, Maia et al. 2008, Shifferaw & Schafer 2011, and Mesacasa Jr. 2012). Nevertheless, numerical simulations recently carried out by the authors (Dinis & Camotim 2011, Dinis et al. 2012), concerning pin-ended (but with endsection warping prevented) and fixed-ended short-to-intermediate equal-leg angle columns, shed new light on key (and somewhat surprising) mechanical aspects related with the structural response of such members, namely the fact that it is strongly influenced by the interaction between two global buckling modes (one involving major-axis flexure and torsion, and the other minor-axis flexure only)³. They also showed that a single design approach cannot handle adequately both pin-ended and fixed-ended angle columns – this is because, due to the effective centoid shift (e.g., Young & Rasmussen 1999), the mode interaction effects are much more relevant in the former case. These findings led Dinis et al. (2010a, 2011) and Silvestre et al. (2013) to propose different design approaches for pin-ended and fixed-ended columns, both based on the Direct Strength Method (DSM - e.g., Schafer 2008), which combine (i) the experimentally-based global design curve proposed by Young (2004) with (ii) either the current DSM local strength curve (fixed-ended columns) or an empirically determined lower "local" design curve (pin-ended columns). Although these DSM-based design approaches were shown (i) to provide efficient (accurate and reliable) estimates of the available pin-ended and fixed-ended experimental and numerical failure loads, and (ii) to outperform all their predecessors, they exhibit one non-negligible drawback: the lack of an underlying rational structural model. This is mainly because they do not take into account explicitly the fact that the column behavior and failure are governed by the interaction between minor-axis flexural and major-axis flexural-torsional (instead of local) buckling effects, which are markedly different for pin-ended and fixed-ended equal-leg columns (Dinis et al. 2012).

The aim of this work is to overcome the drawback mentioned in the previous paragraph, by contributing towards the development/proposal of more rational DSM-based design approaches for pin-ended and fixed-ended equal-leg angle columns. The key contribution consists of retaining the current DSM global strength curve, while replacing its local counterpart by a set of genuine flexural-torsional ones that are specifically developed for equal-leg angle columns and, therefore, account for the structural peculiarity of this cross-section shape – note that it is formed by just two outstands, which renders the mode interaction effects remarkably relevant (particularly in the pin-ended columns, due to the effective centroid shift). Initially, numerical results concerning the angle column buckling and post-buckling behavior are presented, (i) highlighting the differences between the fixed-ended and pin-ended column responses, and (ii) evidencing the need for specific design procedures. Then, the paper gathers a large column failure load data bank that includes (i) 76 experimental values (41 fixed and 35 pinned specimens), collected from the available literature, and (ii) 156 numerical values (92 fixed and 64 pinned columns), yielded by ABAQUS shell finite element analyses (SFEA) - various cross-section dimensions, lengths and yield stresses are considered. Then, after reviewing the existing methods to estimate the ultimate strength of angle columns, the paper presents the development of the aforementioned new DSM-based design approaches for fixedended and pin-ended columns, including the mechanical reasoning behind the procedures proposed. Finally, the paper closes with the assessment of the ultimate strength predictions provided by the novel DSM design procedures, through their comparison with the assembled failure load data bank - both the quality and reliability of these predictions are shown to be very quite good and higher than those exhibited by all the available design methods for angle columns (including those proposed by Silvestre et al. 2013).

³ This interaction was very recently investigated in some detail by Mesacasa Jr. *et al.* (2012).

2. Buckling and Post-Buckling Behavior

The main results obtained in recent investigations on the buckling, post-buckling and ultimate strength behavior of thin-walled steel (E=210GPa and v=0.3) angle columns (Dinis *et al.* 2010a,b, 2011, 2012, Dinis & Camotim 2011). The columns analyzed exhibit (i) pinned (but with the secondary warping prevented) and fixed end sections, (ii) equal legs (70×70 mm and t=1.2mm – the effect of rounded corners is disregarded) and (iii) short-to-intermediate lengths. Almost all the numerical results were obtained through ABAQUS (Simulia 2008) shell finite element analyses, (i) adopting column discretizations into fine 4-node isoparametric element meshes (length-to-width ratio close to 1) and (ii) modeling the column supports by (ii₁) fully attaching the member end sections to rigid end-plates (thus ensuring the secondary warping and local displacement/rotation restraints) and (ii₂) preventing both the major and minor-axis flexural rotations (fixed supports – F condition) or only the major-axis flexural rotations (pinned supports with cylindrical hinge – P condition⁴) – the torsional rotations are prevented in both cases. However, in order to characterize and distinguish between local and global buckling of angle columns, GBT analyses are also performed using the code GBTUL (Bebiano *et al.* 2008a,b).

2.1 Buckling Behavior

The curves shown in Fig. 1(a) provide the variation of P_{cr} (critical load, obtained from ABAQUS SFEA) with the length *L* (logarithmic scale), both for F and P columns. This figure also depicts single half-wave buckling loads ($P_{b,I}$) yielded by GBT analyses including 7 deformation modes: 4 global (1-4) and 3 local (5-7). As for Fig. 1(b), it displays the GBT modal participation diagrams for the F and P columns – they provide the contributions of each GBT deformation mode to the column single half-wave buckling modes (Dinis *et al.* 2010b). Finally, Fig. 1(c) shows the buckling mode shapes of the P columns with L=100, 364, 1000 cm, as well as the in-plane shapes of the first 6 deformation modes (axial extension excluded). These buckling results prompt the following remarks:

(i) For the entire length range, the column critical buckling modes involve only participations from deformation modes **2**, **3**, **4** and **6**.



Figure 1: (a) P_{cr} vs. *L* curves and (b) GBT modal participation diagrams (F and P columns), including a table with a few p_2 values, and (c) in-plane shapes of 3 buckling modes and first 6 GBT deformations modes (P columns)

⁴ These are the end support conditions adopted in the "pin-ended angle column experimental tests" reported in the literature.

- (ii) Due to the cross-section single symmetry (with respect to the major-axis) all the short-to-intermediate columns buckle in flexural-torsional modes, combining participations from deformation modes 4 (torsion) and 2 (major-axis flexure), which correspond to fairly uniform critical loads defining almost horizontal "plateaus" in the P_{cr} vs. L curves. The participations of modes 2 and 4 vary continuously with the column length. The former is virtually imperceptible for the shorter columns and only becomes visible as L increases (the growth occurs at a fairly small pace) in order to enable a quantification of the percentage participation of mode 2 in the column buckling mode (p_2) , the table in Fig. 1(b) shows its variation with L.
- (iii) Both the P and F columns display similar buckling features: (iii₁) P_{cr} decreases monotonically with *L* and corresponds to single half-wave buckling, (iii₂) the GBT and ABAQUS results virtually coincide, and (iii₃) the torsion mode **4** plays a key role, as it participates in the critical buckling modes of all but the long columns, which exhibit pure minor-axis flexural buckling modes (only mode **3**).
- (iv) Compared to the short-to-intermediate F columns, the P columns only differ in the smaller length range corresponding to the end of the "plateau", due to the 75% drop of the minor-axis flexural buckling loads the transition from flexural-torsional buckling to flexural buckling occurs for L=420cm (P columns) and L=890cm (F columns). For lengths below L=420cm, the P and F column local and flexural-torsional buckling loads and modes are fully identical (for the same length).
- (v) The post-buckling results presented in the next subsection concern short-to-intermediate angle columns with the following lengths (see Fig. 1(a)): $L_1=53cm$, $L_2=133cm$, $L_3=364cm$ and $L_4=700cm$ -4 F columns (F_1 - F_4 - $22.1 \le f_{cr} \le 27.5$ MPa) and 3 P columns (P_1 - P_3 - $23.4 \le f_{cr} \le 27.5$ MPa).

2.2 Elastic Post-Buckling Behavior

ABAQUS SFEA are employed to investigate the elastic and elastic-plastic post-buckling behavior of F and P angle columns (i) with the lengths indicated above, (ii) containing critical-mode initial imperfections with amplitude equal to 10% of the wall thickness t (flexural-torsional shapes with mid-span torsional rotations of about $\beta_0=0.1^{\circ}$ for the angle section $70 \times 70 \times 1.2mm$) and (iii) exhibiting various yield-to-critical stress ratios (Dinis *et al.* 2010a, 2011, 2012, Dinis & Camotim 2011).

Figures 2(a)-(c) show the upper parts ($P/P_{cr}>0.6$) of the F_1 - F_4 column post-buckling equilibrium paths (i) P/P_{cr} vs. β , P/P_{cr} vs. d_M/t and P/P_{cr} vs. $d_m/t - \beta$, d_M and d_m are the mid-span web chord rigid-body rotation and corner displacements due to major and minor-axis flexure, respectively. As for Figs. 3(a)-(b), they concern the F_2 - F_4 columns and provide the longitudinal profiles of the two corner displacements at four equilibrium states (increasing P/P_{cr} values) – note that (i) the horizontal coordinate is normalized to the column length (x_3/L) and (ii) the d_M/t and d_m/t scales are substantially different for the three columns (*e.g.*, the F_4 column values are 80 times larger than their F_2 column counterparts). The observation of these elastic post-buckling results prompts the following comments:

- (i) All column post-buckling behaviors involve the simultaneous occurrence of cross-section torsional rotations and flexural (corner) displacements. The relative importance of the latter has strong impact on the column post-buckling response, namely on its post-critical strength reserve.
- (ii) Indeed, two column "families" can be identified, according to their post-buckling behavior: (ii₁) those of the shorter F_1 - F_3 columns (the F_1 and F_2 columns have virtually identical equilibrium paths), which are clearly stable (fairly high post-critical strengths) and exhibit very small corner displacements, and (ii₂) that of the longer F_4 column, which exhibits significant corner displacements and has a limit point, followed by a significant torsional rotation reversal (see Fig. 2(a)), due to an abrupt switch from a single half-wave to three half-waves soon after the peak load is reached (Dinis & Camotim 2011, Dinis *et al.* 2012).



Figure 2: F_1 - F_4 column (a) P/P_{cr} vs. β , (b) P/P_{cr} vs. d_M/t and (c) P/P_{cr} vs. d_m/t equilibrium paths



Figure 3: F_2 - F_4 column (a) d_M/t and (b) d_m/t longitudinal profiles

- (iii) Since major-axis flexure participates in the column critical buckling modes (see the participation of deformation mode **2** in Fig. 1(b)) and, therefore, incorporates the corresponding initial geometrical imperfections, it is not surprising that (iii₁) the d_M values progressively grow with the applied load and (iii₂) their longitudinal profiles exhibit the typical F column critical buckling mode shape: one inner half-wave and two outer "quarter-waves" (to ensure null end slopes).
- (iv) The emergence of minor-axis flexure (d_m displacements), which does not participate in the column critical buckling modes and exhibits longitudinal profiles with three inner half-waves (and two outer "quarter-waves" to ensure null end slopes), stems from the longitudinal variation of the torsional rotations. These rotations cause non-linear cross-section mid-line longitudinal stress distributions that vary along the column axis according to a "three half-wave" pattern, leading to effective centroid shifts (towards the cross-section corner) that follow that same longitudinal pattern (Stowell 1951, Dinis & Camotim 2011, Dinis *et al.* 2012). These effective centroid shifts are responsible for the (positive) minor-axis flexural displacements that have some impact on the F angle column response. In the longer (F_4) column, this impact is overshadowed by the occurrence of fairly strong interaction with flexural buckling. Indeed, for this column length, the flexural-torsional and flexural buckling loads are fairly close and become even closer due to the axial stiffness reduction associated with the flexural-torsional post-buckling behavior.

(v) Due to the relevance of the corner displacements (mostly the d_m ones), the behavior of F equal-leg angle columns can not be viewed as the "sum" of two fixed-ended (longitudinally) pinned-free (transversally) long plates, unlike it would be tempting to anticipate. In particular, the cross-section longitudinal normal stress distributions become far from parabolic as post-buckling progresses. Recently, the authors (Dinis *et al.* 2010b, 2012) showed that preventing the corner displacements makes it possible to recover the pinned-free long plate post-buckling behavior. In the case of the (long) F_4 column, the post-buckling behavior is significantly altered – it becomes clearly stable (no limit point) and the normal stress distributions (not shown here) change drastically, exhibiting a parabolic shape with the higher value at the pinned edge (*i.e.*, in line with the general belief).

Next, it is investigated how releasing the end sections minor-axis flexural rotations affects the postbuckling behavior of angle columns with short-to-intermediate lengths. Figs. 4(a)-(c) show the upper parts of the P_1 - P_3 column post-buckling equilibrium paths P/P_{cr} vs. β , P/P_{cr} vs. d_M/t and P/P_{cr} vs. d_m/t , while Figs. 5(a)-(b) display the P_2 - P_3 column d_M/t and d_m/t longitudinal profiles at three equilibrium states (increasing P/P_{cr} values). The observation of these P column post-buckling results, as well as the comparison with their F column counterparts, leads to the following conclusions:

- (i) It is again possible to define two P column "families", according to their post-buckling behavior: (i₁) the P_1 column is clearly stable and exhibits minute mid-span corner displacements, and (i₂) the P_2 - P_3 columns are barely stable, experience significant mid-span corner displacements and exhibit limit points – either abrupt and followed by a torsional rotation reversal (P_2 column), or smooth and without torsional rotation reversal (P_3 column) – the amount of corner flexural displacements plays a key role in separating the various post-buckling behaviors.
- (ii) The F and P column equilibrium paths share a few common features: (ii₁) the d_M displacements remain always very small (they grow with *L* and their longitudinal profiles retain the typical fixed-ended critical buckling mode shape) and (ii₂) the rotation reversals coincide with the torsional rotation "switch" from a single to three half-waves.
- (iii) However, there are some important differences between the evolutions of the d_m/t longitudinal profiles in the F and P columns: while the former exhibit three inner half-waves (plus two external "quarter-waves" to ensure null end slopes), the latter apparently exhibit just a single half-wave⁵. Moreover, note that the P column d_m values are significantly higher (about ten times) than their d_M



Figure 4: P_I - P_3 columns: (a) P/P_{cr} vs. β , (b) P/P_{cr} vs. d_M/t and (c) P/P_{cr} vs. d_m/t equilibrium paths

⁵ A closer look at the d_m/t longitudinal profiles of the P_2 and P_3 columns reveals that the former exhibits a half-wave with a "flat" central region that decreases as the loading progresses – this does not occur in the P_3 column, which exhibits a "well curved" half-wave. This "flat" central region corresponds to the combination of (i) a dominant "well curved" half-wave with (ii) less relevant three half-waves – the presence of the latter is virtually imperceptible in the P_3 column (Dinis *et al.* 2012).





counterparts – their magnitude are similar (and small) for F columns (before the interaction with the minor-axis flexural buckling mode takes place, of course).

(iv) The differences described in the previous item stem from the absence of the minor-axis end moments, which means that it is no longer possible to oppose the minor-axis bending caused by the "effective centroid shifts" occurring due to the cross-section normal stress redistribution (*e.g.*, Young & Rasmussen 1999). Indeed, although the mechanical reasoning behind the development of the three half-wave d_m profile remains valid for the P columns (recall that the end section secondary warping and torsional rotation are still prevented), the predominance of the "well curved" (sinusoidal) half-wave component now largely overshadows it. Such predominance is even clearer in the longer columns, such as the P_3 one, due to the more intense interaction with minor-axis flexural buckling (closer flexural-torsional and flexural buckling loads).

2.3 Elastic-Plastic Post-Buckling Behavior

The elastic-plastic behavior and strength of F and P short-to-intermediate angle columns is briefly addressed now. The results presented next concern columns (i) still containing critical-mode initial imperfections with 0.1t amplitude and (ii) exhibiting four yield-to-critical stress ratios ($f_y/f_{cr} \approx 1.3, 2.5, 5.0 - f_y = 30, 60, 120MPa$ and "average" $f_{cr} = 24MPa$) – some unrealistically low yield stresses are considered, to cover a wide slenderness range. For comparative purposes, a few elastic results presented earlier are shown again (they correspond to $f_y = f_y/f_{cr} = \infty$).

Fig. 6(a) depicts typical shorter F column elastic-plastic equilibrium paths. It shows the upper portions $(P/P_{cr}>0.5)$ of the F_3 column P/P_{cr} vs. β paths for the yield-to-critical stress ratios $f_y/f_{cr}\approx 1.3, 2.5, 5.0$ (and also the elastic path already shown in Fig. 2(a)). Fig. 6(b), on the other hand, displays three plastic strain diagrams, corresponding to equilibrium states located along the $f_y/f_{cr}\approx 2.5$ equilibrium path (as indicated in Fig. 6(a)) and including the column collapse mechanism. As for Figs. 7(a)-(b), they illustrate a typical longer F elastic-plastic post-buckling behavior. They show the upper portions of the F_4 column P/P_{cr} vs. β paths concerning four $f_y/f_{cr} \approx 2.5$. The observation of all these results leads to the following remarks:

- (i) While the F_3 columns with $f_y/f_{cr} \approx 1.3$, 2.5 fail at the onset of yielding, their $f_y/f_{cr} \approx 5.0$ counterpart exhibits a very small elastic-plastic strength reserve. The F_3 column ultimate load grows visibly with $f_y e.g.$, an increase from 30 to 120MPa more than doubles the load-carrying capacity.
- (ii) Diagram *I* in Fig. 6(b) shows that, in the F_3 columns, yielding starts around the quarter and three quarter-span zones of the corner longitudinal edge, where the shear and longitudinal normal stresses, due to the torsional rotation variation, are higher (Stowell 1951, Dinis *et al.* 2012).



Figure 6: F_3 column elastic-plastic post-buckling behavior: (a) $P/P_{cr} vs. \beta$ equilibrium paths, for $f_y/f_{cr} \approx 1.3, 2.5, 5.0$, and (b) plastic strain diagrams and failure mechanism, for $f_y/f_{cr} \approx 2.5$



Figure 7: F_4 column elastic-plastic post-buckling behavior: (a) $P/P_{cr} vs. \beta$ equilibrium paths, for $f_y/f_{cr} \approx 1.3$, 2.5, 5.0, and (b) plastic strain diagrams and (elastic) failure mode, for $f_y/f_{cr} \approx 2.5$

(iii) The longer F_4 column ultimate strength is practically insensitive to f_y , as the collapse is predominantly due to geometrically non-linear effects. Indeed, for $f_y/f_{cr} \approx 2.5, 5.0$ the column remains elastic up until failure, as the onset of yielding only takes place well inside the equilibrium path descending branch – it occurs in the middle of the vertical leg mid-span region, as illustrated in Fig. 7(b) (diagram II).

A similar investigation was performed for the P columns. Figs. 8(a)-(b) display (i) the upper parts $(P/P_{cr}>0.5)$ of the P/P_{cr} vs. β paths concerning P_2 columns with $f_y/f_{cr}\approx 1.3, 2.5, 5.0, \infty$, and (ii) the plastic strain evolution and collapse mechanism of the P_2 column with $f_y/f_{cr}\approx 2.5$. The observation of these post-buckling results prompts the following comments:

- (i) There is virtually no elastic-plastic strength reserve or ductility prior to failure yielding starts in the middle of the vertical leg quarter-span and three quarter-span (see diagram *I* in Fig. 8(b)) and precipitates the column collapse.
- (ii) There is a rather small variation of the column ultimate load with the yield stress *e.g.*, a rise from 30 to 120MPa entails a small failure load increase (only 9.4%). Moreover, there is no benefit in increasing the yield stress beyond five times f_{cr} , since for $f_y/f_{cr} \approx 5.0$ the collapse occurs, abruptly, in the elastic range (the $f_y/f_{cr} \approx 5.0$ and $f_y/f_{cr} \approx \infty$ curves share the same limit point).
- (iii) The above P_2 column post-buckling behavior features are also exhibited, to an even larger extent, by the longer P columns, such as the P_3 one recall its elastic post-buckling equilibrium paths, shown in Figs. 4(a)-(c), which display smooth limit points for $P/P_{cr} \approx 1.0$.



Figure 8: P_2 column elastic-plastic post-buckling behavior: (a) $P/P_{cr} vs. \beta$ equilibrium paths, for $f_y/f_{cr} \approx 1.3$, 2.5, 5.0, and (b) plastic strain diagrams and failure mode, for $f_y/f_{cr} \approx 2.5$

The markedly different elastic and elastic-plastic post-buckling behaviors displayed by the F and P shortto-intermediate equal-leg angle columns implies that there is a significant discrepancy between their ultimate strengths P_u associated with a given yield stress. Since all these columns have virtually identical critical stresses, thus sharing a common critical slenderness $\lambda = (P_y/P_{cr})^{0.5}$, their P_u/P_y values may exhibit a high "vertical dispersion" with respect to λ – this behavioral feature must be adequately taken into account by an efficient design procedure for equal-leg angle columns.

3. Failure Load Data: Test Results and Numerical Simulations

Following the findings reported by Dinis *et al.* (2010a, 2011, 2012) and Dinis & Camotim (2011), which were summarized above, Silvestre *et al.* (2013) decided to assess the performance of the then existing design rules for cold-formed steel equal-leg angle columns with short-to-intermediate lengths. This task required the assembly a fairly large column ultimate strength data bank, comprising (i) experimental failure loads reported in literature and (ii) numerical failure loads determined by means of ABAQUS SFEA (employing the model developed earlier, also used to obtain the results presented in the previous section).

The experimental failure loads concern (i) 41 fixed-ended columns, tested by Popovic *et al.* (1999), Young (2004) and Mesacasa Jr. (2012)⁶, and (ii) 35 pin-ended columns (with cylindrical supports), tested by Wilhoite *et al.* (1984), Popovic *et al.* (1999), Chodraui *et al.* (2006) and Maia *et al.* (2008). The specimen cross-section geometries, lengths L, yield stresses f_y and ultimate stresses f_u are given in Annex A (F columns) and Annex B (P columns). Detailed accounts of these experimental investigations can be found in the above publications – see also the overview provided by Silvestre *et al.* (2013).

The numerical (SFEA) failure loads concern (i) 92 fixed-ended and (ii) 64 pin-ended columns, exhibiting (i) three cross-section dimensions ($70 \times 1.2mm$, $50 \times 1.2mm$ and $50 \times 2.6mm$), (ii) lengths selected to ensure critical flexural-torsional modes buckling (*i.e.*, all the columns fall within the P_{cr} vs. L curve "horizontal plateaus" shown in Fig. 1(a)) and (iii) yield stresses chosen to enable covering a wide critical slenderness range. The column cross-section geometries, selected lengths L, adopted yield stresses f_y and obtained ultimate stresses f_u are given in Annex C (F columns) and Annex D (P columns). It is worth

⁶ Four tests reported by Maia *et al.* (2008) were excluded from this study, since the ultimate strengths reported are much lower than the numerical results obtained by the same authors, adopting fair-to-high torsional initial imperfections (0.64*t* and 1.55*t*). In our opinion, these fixed-ended columns contained abnormally large initial imperfections and/or load eccentricities (possibly caused by the procedure adopted to ensure the column end section fixity).

noting that all the F column and part of the P column results shown here were already reported by Silvestre *et al.* (2013) – the remaining ones, determined in the context of this investigations, concern P columns with the following cross-section dimensions and lengths: (i) $50 \times 2.6mm$ and L=750,950,1500,2000 mm. In all the analyses, the steel material behavior was modeled as elastic-perfectly plastic (E=210 GPa, v=0.3) and both the residual stresses and rounded corner effects are disregarded. Preliminary numerical studies showed that the combined influence of strain hardening, residual stresses and rounded corner effects has little impact on the angle column failure loads (all differences below 3%), which is in line with the findings reported by other authors, namely Ellobody & Young (2005) and Shi *et al.* (2009). As mentioned earlier, the yield stresses f_y were selected to cover a wide critical slenderness range, which implied considering a few unrealistic (small) values – the yield stress values adopted were (i) 30,60,120,235,400,500MPa ($70\times1.2mm$ columns), and (ii) 120,235,400,500MPa ($50\times1.2mm$ and $50\times2.6mm$ columns).

Following the behavior observed in the experimentally tested columns, namely the length-dependency of the imperfection-sensitivity, a preliminary study was carried out to identify the most detrimental imperfection shape – critical flexural-torsional and/or minor-axis flexural shape. Although the column with shorter lengths (left and central zones of the $P_{cr}(L)$ curve horizontal plateaus) were found to be virtually insensitive to the minor-axis flexural imperfections (only the flexural-torsional imperfections are relevant)⁷, it was decided to determine, for all the F and P columns analyzed, failure loads stemming from the simultaneous presence of flexural-torsional and minor-axis flexural initial geometrical imperfections – the columns contained initial imperfections combining (i) a critical flexural-torsional component, with amplitude equal to 10% of the wall thickness *t*, and (ii) a non-critical minor-axis flexural component, with amplitude equal to L/750 (F columns) or L/1000 (P columns)⁸ – values in line with the measurements reported for the column specimens tested by Young (2004) and Popovic *et al.* (1999), respectively.

4. Review of the Available Design Methods

Regarding the available design methods for concentrically loaded equal-leg angle columns, the earlier AISI (1996) and NAS (AISI 2001) specifications prescribed ultimate strength estimates of the form

$$P_n = A_e \cdot f_n \qquad , \quad (1)$$

where A_e is the angle effective cross-section area and f_n is the column global strength, given by

$$f_n = \begin{cases} f_y \left(0.658^{\lambda_c^2} \right) & if \quad \lambda_c \le 1.5 \\ f_y \left(\frac{0.877}{\lambda_c^2} \right) & if \quad \lambda_c > 1.5 \end{cases} \quad \text{with} \quad \lambda_c = \sqrt{\frac{f_y}{f_{cre}}} \quad , \quad (2)$$

where f_y is the yield stress, f_{cre} is the critical global buckling stress and λ_c is the global slenderness. Since (i) f_n is based on the minimum between the flexural-torsional (major-axis) and flexural (minor-axis) buckling stresses, and (ii) A_e is based on the local (or torsional) buckling stress, Popovic *et al.* (2001) showed that the above procedure led to overly conservative P_n values, because the torsional buckling stress comes into play twice (through f_n and A_e). In order to achieve more accurate (but still safe) ultimate strength predictions, these authors proposed a modification: to base (i) f_n on the flexural (minor-axis)

⁷ A detailed investigation on the imperfection-sensitivity, associated with the simultaneous presence of flexural-torsional and minor-axis flexural initial imperfections, of equal-leg angle columns was very recently reported by Mesacasa Jr. *et al.* (2013).

⁸ The initial d_m values always "point" towards the cross-section corner, thus reinforcing the effective centroid shift effects.

buckling stress alone, and (ii) A_e on the local (torsional) buckling stress. Later, Young (2004) tested fixedended angle columns and showed that the modified AISI/NAS estimates were (i) still conservative for stocky columns and (ii) unsafe for slender columns. In order to improve the quality of the estimates, he proposed the use of a modified global strength curve, given by

1

$$f_{ne} = \begin{cases} f_y \left(0.5^{\lambda_c^2} \right) & \text{if} \quad \lambda_c \le 1.4 \\ f_y \left(\frac{0.5}{\lambda_c^2} \right) & \text{if} \quad \lambda_c > 1.4 \end{cases} \quad \text{with} \quad \lambda_c = \sqrt{\frac{f_y}{f_{cre}}} \quad . \quad (3)$$

where f_{cre} is the minor-axis flexural buckling stress. The column ultimate strength is still determined on the basis of Eq. (1), but replacing f_n by f_{ne} . Rasmussen (2005) followed a different path to design slender pin-ended angle columns, arguing that the angle singly-symmetry called for the consideration of an additional moment due to the effective centroid shift⁹. Quantifying this additional moment required (i) calculating an angle cross-section "effective modulus" for minor-axis bending and (ii) using an N-M interaction formula – but the extra work paid off, since this approach was shown to yield more accurate ultimate strength estimates than its predecessors.

In the last decade, the Direct Strength Method (DSM) emerged as a simple and reliable approach to design cold-formed steel members, and has already been included in the most recent North American (2007) and Australian/New Zealand (2005) cold-formed steel specifications. The DSM approach is based on the Winter-type local strength curve (Schafer 2008)

$$f_{nl} = \begin{cases} f_y & \text{if } \lambda_l \le 0.776\\ f_y \left(\frac{f_{crl}}{f_y}\right)^{0.4} \left[1 - 0.15 \left(\frac{f_{crl}}{f_y}\right)^{0.4}\right] & \text{if } \lambda_l > 0.776 & \text{with } \lambda_l = \sqrt{\frac{f_y}{f_{crl}}} & , (4) \end{cases}$$

where f_{crl} and f_{nl} are the local buckling stress and strength. However, and since the column local and global failures often interact, the current DSM combines Eq. (4), for local failure, with Eq. (2), for global failure $-f_y$ is replaced by f_{ne} in Eq. (4). The current DSM curve for local/global interactive collapse then reads

$$f_{nle} = \begin{cases} f_{ne} \left(\frac{f_{crl}}{f_{ne}}\right)^{0.4} \begin{bmatrix} f_{ne} & \text{if } \lambda_{le} \le 0.776 \\ 1 - 0.15 \left(\frac{f_{crl}}{f_{ne}}\right)^{0.4} \end{bmatrix} & \text{if } \lambda_{le} > 0.776 & \text{with } \lambda_{le} = \sqrt{\frac{f_{ne}}{f_{crl}}} & , \quad (5) \end{cases}$$

where f_{nle} is the local/global interactive strength, f_{ne} is the global strength, obtained from Eq. (2), and f_{crl} is the critical local buckling stress. The column ultimate load is given by

$$P_n = A \cdot f_{nle} \qquad , \quad (6)$$

where A is the gross cross-section area. In Eq. (1), the local and global buckling effects are dealt with separately by means of the effective area A_e and global buckling strength f_n , respectively. Conversely, they are handled simultaneously in Eq. (6), through the local/global interactive strength f_{nle} .

⁹ In fixed-ended columns, the effect of this effective centroid shift is fully counteracted by the presence of the minor-axis bending moment reactions.

Several cross-section geometries (*e.g.*, lipped channels, zed-sections, rack-sections or hat-sections) are currently pre-qualified for the application of the DSM. Despite their extreme geometrical simplicity, angle sections did not yet achieved such status, *i.e.*, they are not pre-qualified for the application of the current DSM design curves. Nevertheless, Rasmussen (2006) and Chodraui *et al.* (2006) proposed distinct DSM-based approaches for the design of concentrically loaded pin-ended angle columns. While the former incorporates explicitly the eccentricity due to the effective centroid shift, which amounts to treating the columns as beam-columns, the latter ignores the above eccentricity, exploring instead different relations between the local (flexural-torsional) and global (minor-axis flexural) buckling stresses. The strength curve proposed by Rasmussen (2005) reads

$$f_{nl} = \boldsymbol{\rho} \cdot \boldsymbol{\beta} \cdot f_{y}$$

$$\boldsymbol{\rho} = \frac{A_{e}}{A} = \begin{cases} 1 & \text{if } \lambda_{l} \le 0.673 \\ \frac{\lambda_{l} - 0.22}{\lambda_{l}^{2}} & \text{if } \lambda_{l} > 0.673 \end{cases} \qquad \boldsymbol{\beta} = \begin{cases} 1 & \text{if } \lambda_{l} \le 1.22 \\ \frac{0.68}{(\lambda_{l} - 1)^{0.25}} & \text{if } \lambda_{l} > 1.22 \end{cases}$$

$$(7)$$

and accounts simultaneously for both (i) the bending effects due to the effective centroid shift, through parameter β , and (ii) the local (torsional¹⁰) buckling effects, through the effective area reduction factor ρ .

Very recently, Camotim *et al.* (2012) and Silvestre *et al.* (2013) proposed different DSM-based design approaches for pin-ended and fixed-ended columns, which combine (i) the experimentally-based global strength curve proposed by Young (2004) with (ii) either the current DSM "local" strength curve, for the F columns, or an empirically modified/lowered "local" strength curve, for the P columns – the latter reads¹¹

$$f_{nl} = \begin{cases} f_y & \text{if } \lambda_l \le 0.71 \\ f_y \left(\frac{f_{crl}}{f_y}\right) \begin{bmatrix} 1 - 0.25 \left(\frac{f_{crl}}{f_y}\right) \end{bmatrix} & \text{if } \lambda_l > 0.71 \end{cases} \quad \text{with} \quad \lambda_l = \sqrt{\frac{f_y}{f_{crl}}} \quad . \tag{8}$$

These DSM-based design approaches were shown (i) to provide efficient (safe, accurate and reliable¹²) estimates of the available experimental and numerical failure loads, and, moreover, (ii) to outperform their most successful predecessors, namely those proposed by Young (2004 - F columns) and Rasmussen (2006 - P columns). The experimental and numerical failure-to-predicted load ratios are given in Annexes A-D¹³ – their averages, standard deviations and maximum/minimum value are summarized in Table 1. However, in spite of these rather positive performance indicators, one negative feature subsists:

¹⁰It is worth noting that Rasmussen (2006) based his approach on the similarity between the buckling behavior and strength of (i) angle columns (deemed to be torsional) and (ii) simply supported plate outstands (know to be local), thus disregarding the fact that short-to-intermediate angle columns buckle in a combination of torsion and major-axis flexure. Even if the flexural component is extremely minute in the shorter columns, its participation in the buckling mode becomes progressively more visible (and influential) as the column length increases – see Fig. 1(b).

¹¹The designation "local" stems from the fact that the value of f_{crl} appearing in Eqs. (4) and (8) corresponds, in fact, to the flexural-torsional buckling stress f_{crft} . Although small, the buckling mode flexural component cannot be neglected or, in other words, "local" buckling cannot be mechanically equated solely to torsional buckling (*i.e.*, the angle column behavior cannot be viewed as the "sum" of two pinned-free long plates).

¹²In particular, Camotim *et al.* (2012) and Silvestre *et al.* (2013) showed that the LRFD resistance factor ϕ =0.85, employed with the current DSM, can also be adopted when applying the proposed DSM approaches for the design of angle columns.

¹³To obtain the failure load predcitions, it was necessary to calculate f_{crft} and f_{cre} for all the columns – their values are given in Annexes A-D. This was done by means of GBT buckling analyses carried out in the code GBTUL (Bebiano *et al.* 2008a,b).

		F Co	olumns		P Columns						
	Young (2004)		Silvestre et	al. (2013)	Rasmusse	n (2006)	Silvestre et al. (2013)				
	Exp	Num*	Exp	Num	Exp Num*		Exp	Num			
Mean	1.14	1.14	0.98	1.02	1.09	1.01	1.12	1.10			
Sd. Dev.	0.18	0.16	0.15	0.11	0.24	0.09	0.25	0.11			
Max	1.70	1.61	1.24	1.40	1.81	1.39	1.89	1.74			
Min	0.83	0.83 0.95		0.73	0.72	0.81	0.88	0.96			

Table 1: Means, standard deviations and maximum/minimum values of the experimental and numerical F and P column failureto-predicted load ratios concerning the design proposals of Young (2004), Rasmussen (2006) and Silvestre *et al.* (2013)

(*) Values calculated for the first time in this work and concerning the column numerical analyses reported by Silvestre et al. (2013)

the lack of a rational structural reasoning, as reflected in (i) the almost fully empirical roots of the strength curves defined by Eqs. (3) and (8), and (ii) the inadequate nature of the only current DSM design curve involved in the approach, which predicts local failure loads (instead of flexural-torsional ones).

The following section addresses the development and assessment of novel DSM-based design approaches for F and P equal-leg short-to-intermediate angle columns, which not only (i) share (or even improve) the positive performance indicators exhibited by the approaches proposed by Camotim *et al.* (2012) and Silvestre *et al.* (2013), but also (ii) are originated by a structural reasoning closely and clearly linked to behavioral features exhibited by the angle columns (*i.e.*, deserve to be termed "rational").

5. Novel DSM-Based Design Approaches

As shown before, the ultimate strength of both the F and P columns is strongly affected by the "location" of the column length within the plateau, which can be quantified by either (i) the "closeness" between the f_{crft} and f_{cre} values or (ii) the percentage participation of major-axis flexure in the flexural-torsional buckling mode (see the p_2 table in Fig. 1(b)). The shorter columns, located on the left side of the plateau, exhibit (i) clearly stable post-critical behaviors, (ii) very little minor-axis flexure and (iii) very small (virtually imperceptible) p_2 values. Conversely, the longer columns, located on the right side of the plateau, exhibit (i) a minute/negligible post-buckling strength, (ii) considerable minor-axis flexure and (iii) visible (even if fairly small) p_2 values. Therefore, it may be concluded that the column failure load decreases with the length, due to a combination of (i) lower flexural-torsional post-critical strengths, "measured" by p_2 , and (ii) higher interaction effects, "measured" by the difference between f_{crft} and f_{cre} – in the P columns, these interaction effects are further enhanced by the effective centroid shifts.

In order to develop rational DSM-based design approaches for F and P angle columns, it is indispensable that they reflect the behavioral features mentioned in the previous paragraph, as well as the findings of Dinis *et al.* (2012) on the mechanics of angle column instability. Therefore, it may be established, at the outset, that the sought DSM-based design approaches must exhibit the following characteristics:

- (i) Since the columns fail mostly in interactive modes combining flexural (minor-axis) and flexural-torsional (major-axis) features, the strength curves involved must be (i₁) the current DSM global curve and (i₂) various flexural-torsional strength curves, specifically developed for angle columns, which replace (play the role of) the single local strength curve in the current DSM design against local-global interactive failures.
- (ii) The various flexural-torsional curves must make it possible to capture the progressive erosion of the column post-critical strength as it length increases (within the $P_{cr}(L)$ curve plateau, which is obviously wider for the F columns).

(iii) The effective centroid shift effects, which strongly influence the P column ultimate strength but do not affect the F column failures, must be incorporated into the design approach through a procedure or parameter that only comes into play for the P columns, which is exactly the idea proposed by Rasmussen (2006) (see the parameter β in Eq. (7)). However, this procedure or parameter must reflect, as closely as possible, the column flexural-torsional behavior (which varies with its length) – recall that Rasmussen based his parameter β on local buckling concepts.

Therefore, the first step towards reaching more rational DSM design approach for angle columns consists of developing a set of genuine flexural-torsional strength curves covering adequately the whole $P_{cr}(L)$ curve plateau – naturally, these curves apply to both F and P columns, since their flexural-torsional behaviors are identical. Once this set of flexural-torsional strength curves is determined, it will be possible to propose and assess the merits of a DSM design approach for F angle columns. The same can only be achieved for P angle columns after a quantification of the effective centroid shift effects has been found. This will be done through an "amplification factor" based on the relation between the elastic behaviors of otherwise identical P and F columns (with and without effective centroid shift effects, respectively).

5.1 Flexural-Torsional Strength Curves

A fully numerical approach is adopted to obtain a set of "Winter-type" strength curves intended to predict, as accurately as possible, "pure flexural-torsional failures" of equal-leg angle columns buckling in flexural-torsional modes. The first step consists of determining a reasonable flexural-torsional failure load data bank, which will be then used to develop and validate the sought strength curves. This is done by determining the failure loads of 170 columns continuously restrained against minor-axis flexure, *i.e.*, "forced" to fail in a combination of major-axis flexure and torsion. The columns analyzed are all fixed-ended¹⁴ and exhibit (i) three cross-sections (70×1.2mm, 50×1.2mm, 50×2.6mm), (ii) various lengths (all falling inside the $P_{cr}(L)$ curve plateau), (iii) critical-mode initial imperfections with amplitude equal to L/1000 and (iv) a large number of yield stress (f_y) values, ranging from 30 to 2200MPa and selected to ensure covering a wide flexural-torsional slenderness (λ_{fl}) range. Fig. 10 displays the variation of the obtained ultimate strength ratios (f_u/f_y) with λ_{ft} – also depicted in this figure is the current DSM local strength curve. The observation of these results prompts the following remarks:

- (i) There is no noticeable difference concerning the f_u/f_y values associated with the three cross-sections considered the corresponding " f_u/f_y clouds" are virtually identical.
- (ii) The huge "vertical dispersion" of the f_u/f_y values makes it easy to conclude that there is no single Winter-type curve that can predict safely and accurately all of them. Moreover, it is also clear that a large number of those values fall well below the current DSM local strength curve, which means that the corresponding failure loads are considerably overestimated by this curve.



Figure 10: Variation of the column flexural-torsional ultimate strength ratios f_u/f_y with λ_{ft}

¹⁴Recall that the pin-ended columns restrained against minor-axis flexure are a subset of their fixed-ended counterparts.

(iii) The above "vertical dispersion" is linked to the column length. Indeed, regardless of the crosssection, the f_u/f_v values gradually decrease as the column length increases (along the $P_{cr}(L)$ curve plateau), which is in line with the findings reported in section 2 (for unrestrained columns).

Further investigation showed that, for any cross-section geometry, the restrained column strength (nonlinear equilibrium path) consistently decreases as its length evolves along the $P_{cr}(L)$ curve plateau – Fig. 11 shows the elastic equilibrium paths of four $70 \times 1.2mm$ restrained columns with increasing lengths. Since the GBT modal participation diagrams presented in Fig. 1(b) show that the participation of majoraxis flexure (mode 2) in the column critical (flexural-torsional) buckling mode also increases with the length, it was decided to group the columns according to the ratio between their pure torsional (f_{bt}) and flexural-torsional (f_{crft} – critical) buckling loads, which is directly linked to the participation of mode 2 – most of these two buckling loads are given in the tables presented in Annexes A-D and were calculated by means of the code GBTUL (Bebiano et al. 2008a,b)¹⁵. The f_{bt}/f_{crft} ratio grows steadily as the column length increases and Figs. 12(a)-(c) show the variation of the f_u/f_v with λ_{ft} for the columns analyzed earlier that share very similar f_{bt}/f_{crft} ratios – three values are considered, namely 1.0016 (Fig. 12(a)), 1.020 (Fig. 12(b)) and 1.070 (Fig. 12(c)), corresponding to column lengths located on the left side (almost pure torsional buckling), middle and right side of the $P_{cr}(L)$ curve plateau. The observation of these three figures leads to the following conclusions:

- (i) Regardless of the cross-section, the f_{ul}/f_y values concerning columns sharing very similar f_{bl}/f_{crft} ratios¹⁶ are reasonably well aligned along Winter-type curves, i.e., the "vertical dispersion" is fairly small.
- (ii) For the columns with f_{bt}/f_{crft} very close to 1 (shorter columns), the DSM local strength curve predicts reasonably well the numerical ultimate strengths. Nevertheless, it is observed that this curve provides (ii₁) mostly slight overestimations for $\lambda_{fi} < 1.5$ and (ii₂) considerable underestimations for $\lambda_{fi} > 1.5$ – the differences increase with the slenderness.
- (iii) As f_{bt}/f_{crft} increases, the DSM local strength curve predictions become progressively more unsafe in the whole slenderness range. For $f_{bl}/f_{crft}=1.070$ (longer columns), the differences are very substantial.

On the basis of the above observations, it was decided to propose a set of flexural-torsional strength curves (f_{nft}) exhibiting the following characteristics:

Adopting "Winter-type" expressions similar to Eq. (4), which provides the current DSM local (i) strength curve. Such expressions are of the form



Figure 11: Equilibrium paths P/P_{cr} vs. β of 70×1.2mm restrained columns with lengths L=98; 252; 500, 700cm

¹⁵The authors are currently working on the derivation of GBT-based analytical formulae to provide f_{bt} and f_{crft} (for angle columns). ¹⁶Which are assumed to exhibit also very similar post-buckling behaviors, the ratio f_{bt}/f_{crft} being the key factor for this similarity.



Figure 12: Variation of the f_u/f_v with λ_{ft} for f_{bt}/f_{crft} values roughly equal to (a) 1.002, (b) 1.020 and (c) 1.070

$$f_{nft} = \begin{cases} f_y & \text{if } \lambda_{ft} \le 0.641^{\frac{1}{a}} \\ f_y \left(\frac{f_{crft}}{f_y}\right)^a \left[1 - 0.23 \left(\frac{f_{crft}}{f_y}\right)^a\right] & \text{if } \lambda_{ft} > 0.641^{\frac{1}{a}} \end{cases} \quad \text{with } \lambda_{ft} = \sqrt{\frac{f_y}{f_{crft}}} \tag{9}$$

where parameter *a*, included to capture the strength curve dependency on the column length (within the $P_{cr}(L)$ curve plateau), is expressed in terms of the percentage ratio Δ_f , which quantifies the (weakening) participation of major-axis flexure in the column critical buckling mode and is given by

$$\Delta_f = \frac{f_{bt} - f_{crft}}{f_{crft}} \times 100 \qquad , \quad (10)$$

(iii) As for the expression providing the value of *a*, it was determined my means of a "trial-and-error curve-fitting procedure" based on the available numerical failure load data, concerning *170* columns continuously restrained against minor-axis flexure (see Fig. 10), assuming that a=0.4 corresponds to $\Delta_f=0$. The output of this effort is¹⁷

$$a = \begin{cases} 0.003 \ \Delta_f^3 - 0.030 \ \Delta_f^2 + 0.230 \ \Delta_f + 0.400 & if \quad \Delta_f \le 4.0 \\ 1 & if \quad \Delta_f > 4.0 \end{cases}$$
(11)

Figure 13 shows a representative sample of the flexural-torsional strength curves provided by Eq. (9). They concern $\Delta_f = 0.16$; 1.80; 7.20, and Fig. 13 also includes the numerical failure loads that are supposed to be predicted by these three strength curves. It is observed that:

- (iii.1) The three curves follow the numerical ultimate strength trends reasonably well. Moreover, they all provide more or less accurate underestimations of the numerical failure loads.
- (iii.2) For the shorter columns ($\Delta_f=0.16$), the strength curve provides rather accurate predictions, for $\lambda_{ft} < 1.5$, and considerable underestimations, for higher slenderness values.

¹⁷At this stage, it is worth mentioning that the authors believe that it is possible to propose a more "refined" flexural-torsional strength curve set. In particular, deriving the various curves from a single expression, valid for the whole slenderness range, is not necessarily the best option. Due to time limitations, alternative flexural-torsional strength curve sets could not be duly explored up to now – this will be done shortly and the corresponding findings will be reported in the near future. Nevertheless, it should be pointed out that, as shown ahead in the paper, the proposed flexural-torsional strength curve set already leads to very good F and P angle column ultimate strength predictions – further refinements will only improve on the current status.



Figure 13: Proposed f_{nft} strength curves for (a) $\Delta = 0.16$, (b) 1.80 and (c) 7.20 and numerical failure loads predicted by them

- (iii.3) For the longer columns ($\Delta = 7.20$), the strength curve provides reasonable predictions for the whole slenderness range.
- (iii.4) The most conservative predictions concern the intermediate columns ($\Delta f = 1.80$).

5.2 DSM-Based Design Approach for Fixed-Ended Columns

The proposed DSM-based approach to design fixed-ended equal-leg angle columns, which generally fail in flexural-torsional/flexural interactive modes, consists of combining Eq. (9) with the current DSM global strength curve, given in Eq. (2). Following the strategy adopted in the current DSM design against localglobal interactive failures, f_y is replaced by f_{ne} in Eq. (9), leading to the to f_{nfte}^F ultimate strength estimates

$$f_{nfte}^{F} = \begin{cases} f_{ne} & \text{if} \quad \lambda_{fte} \le 0.641^{\frac{1}{a}} \\ f_{ne} \left(\frac{f_{crft}}{f_{ne}}\right)^{a} \left[1 - 0.23 \left(\frac{f_{crft}}{f_{ne}}\right)^{a}\right] & \text{if} \quad \lambda_{fte} > 0.641^{\frac{1}{a}} \\ \text{with} \quad \lambda_{fte} = \sqrt{\frac{f_{ne}}{f_{crft}}} \\ . \end{cases}$$
(12)

5.3 DSM-Based Design Approach for Pin-Ended Columns

As shown earlier, the strength differences between P and F columns stem from the effective centroid shift effects. Thus, a rational procedure must be found before it is possible to propose a DSM-based approach to design pin-ended equal-leg angle columns. The procedure adopted in this work is similar to that proposed by Rasmussen (2006), in the sense that the effective centroid shift effects are incorporated into the design approach trough a multiplicative parameter β that depends also on the column slenderness – then, the column ultimate strength is obtained by multiplying the F column ultimate strength prediction (f_{nfte}^F) by the parameter β , *i.e.*,

$$f_{nfte}^{P} = \beta \cdot f_{nfte}^{P} \tag{13}$$

The procedure adopted to search for an expression providing the parameter β is based on an "elastic reduction factor" concept that accounts for the fact that both the post-buckling strength and the effective centroid shift effects vary substantially with the column length – naturally, attention is restricted to short-to-intermediate lengths, *i.e.*, those corresponding to the P column $P_{cr}(L)$ curve plateau. This procedure involves the following steps:

(i) Perform elastic post-buckling analyses of geometrically identical F and P columns (sharing the same f_{bt}/f_{crft} ratio and critical-mode initial geometrical imperfections with amplitude L/1000) and record the evolution, as the applied load P increases, of the maximum longitudinal normal stresses (f_{max}),

occurring at the mid-span cross-section. For illustrative purposes, Fig. 14(a) displays the *P* vs. f_{max} curves concerning F and P columns associated with $\Delta_f=0.16$ ($f_{bl}/f_{crft}=1.0016$).

- (ii) Assume that, for a given f_{max} , the difference between the corresponding F and P column applied load values (P_F and P_P) stems from the effective centroid shift effects, which means that the ratio P_P/P_F provides a good approximation for the parameter β (*i.e.*, $\beta \approx P_P/P_F$)¹⁸.
- (iii) Relate f_{max} with the column flexural-torsional slenderness by means of $\lambda_{fi} = (f_{max}/f_{crft})^{0.5}$, which amounts to assuming that β corresponds to the strength reduction (due to the effective centroid shift effects) at the "limit elastic applied load". Then, it becomes possible to develop a set of $\beta(\lambda_{fi})$ curves, one for each Δ_f value, which will be incorporated in Eq. (14). For illustrative purposes, Fig. 14(b) displays the $\beta(\lambda_{fi})$ curves concerning the columns associated with $\Delta_f = 0.16; 0.84; 2.41$. The differences between these curves clearly show that the relation $\beta(\lambda_{fi})$ varies with the angle column length – β decreases substantially as the length increases. Fig. 14(b) also includes the $\beta(\lambda_{fi})$ curve proposed by Rasmussen (2006) and given in Eq. (7)¹⁹ – note that this curve is well above its upper $\beta(\lambda_{fi})$ counterpart.
- (iv) By means of a second "trial-and-error curve-fitting procedure", look for "Winter-type" expressions relating parameter β with the column flexural-torsional slenderness λ_{fi} , of the form

$$\beta = (1-b) \left(\frac{1}{\lambda_{ft}^2}\right)^C \le 1 \tag{14}$$



Figure 14: (a) *P vs.* f_{max} curves concerning F and P columns ($\Delta_f=0.16$), (b) numerically obtained $\beta(\lambda_f)$ curves associated with $\Delta_f=0.16$; 0.84; 2.41, and (c) proposed $\beta(\lambda_f)$ expressions for $\Delta_f=0.0$; 0.16; 0.84; 2.41, compared with the numerical values

¹⁸When the P column elastic non-linear equilibrium path exhibits a limit point (this happens in a few cases – see Fig. 4), it is assumed that the corresponding *P vs.* f_{max} curve (see Fig 14(a)) becomes an horizontal straight line beyond that limit point – *i.e.*, the value of P_P remains constant.

¹⁹Note that Rasmussen based his curve on local buckling concepts and, therefore, he viewed it as a $\beta(\lambda_l)$ curve.

where the dependency of β on the column length is felt through parameters *b* and *c*, which are expressed as functions of the percentage ratio Δ_f . On the basis of the numerical results obtained, the following expressions are proposed:

$$b = \begin{cases} 0 & if & \Delta_f \le 0.3 \\ 0.091 \ \Delta_f - 0.027 & if & 0.3 < \Delta_f < 2.5 \\ 0.2 & if & \Delta_f \ge 2.5 \end{cases}$$
(15)

$$c = \begin{cases} 0.833 \ \Delta_f + 0.25 & \text{if} \quad \Delta_f < 0.3 \\ -0.009 \ \Delta_f^2 + 0.047 \ \Delta_f + 0.487 & \text{if} \quad 0.3 \le \Delta_f < 2.5 \\ 0.55 & \text{if} \quad \Delta_f \ge 2.5 \end{cases}$$
(16)

Fig. 14(c) displays (i) the β vs. λ_{ft} curves provided by Eqs. (14)-(16) for columns exhibiting $\Delta_f = 0.0; 0.16; 0.84; 2.41$, and (ii) the corresponding numerical β values (for $\Delta_f \neq 0.0$). It is observed that the curves follow reasonably well the "exact result trends", even if there are visible differences – the most relevant occur for the shorter columns ($\Delta_f = 0.16$). Finally, note that, since β is used to lower the interactive strength f_{nfte}^F , it is just logical to express Eq. (14) in terms of the "interactive slenderness" λ_{fte} , instead of its flexural-torsional counterpart λ_{ft} .

5.4 Summary of the Proposed DSM Design Approaches

The proposed DSM-based approaches for the design of fixed-ended and pin-ended equal-leg angle columns can be cast in a unified form, by means of the expressions

$$f_{nfte} = \begin{cases} \beta \cdot f_{ne} & \text{if} \quad \lambda_{fte} \le 0.641^{\frac{1}{a}} \\ \beta \cdot f_{ne} \left(\frac{f_{crft}}{f_{ne}}\right)^{a} \left[1 - 0.23 \left(\frac{f_{crft}}{f_{ne}}\right)^{a}\right] & \text{if} \quad \lambda_{fte} > 0.641^{\frac{1}{a}} & \text{with} \quad \lambda_{fte} = \sqrt{\frac{f_{ne}}{f_{crft}}} \end{cases}$$
(17)

$$a = \begin{cases} 0.003 \ \Delta_f^3 - 0.030 \ \Delta_f^2 + 0.230 \ \Delta_f + 0.400 & if \quad \Delta_f \le 4.0 \\ 1 & if \quad \Delta_f > 4.0 \end{cases}$$
(18)

$$\beta = \begin{cases} 1 & \text{for } F \text{ columns} \\ (1-b)\left(\frac{1}{\lambda_{ft}^2}\right)^C \le 1 & \text{for } P \text{ columns} \end{cases}$$
(19)

$$b = \begin{cases} 0 & if & \Delta_f \le 0.3 \\ 0.091 \ \Delta_f - 0.027 & if & 0.3 < \Delta_f < 2.5 \\ 0.2 & if & \Delta_f \ge 2.5 \end{cases}$$
(20)

$$c = \begin{cases} 0.833 \ \Delta_f + 0.25 & \text{if} \quad \Delta_f < 0.3 \\ -0.009 \ \Delta_f^2 + 0.047 \ \Delta_f + 0.487 & \text{if} \quad 0.3 \le \Delta_f < 2.5 \\ 0.55 & \text{if} \quad \Delta_f \ge 2.5 \end{cases},$$
(21)

where it is recalled that $\Delta_f = [(f_{bt} - f_{crft})/f_{crft}] \times 100$.

5.5 Assessment of the Proposed DSM Design Approaches

Attention is now turned to assessing the performance of the proposed two DSM-based design procedures, namely the DSM-F and DSM-P approaches. Their predictions (f_{nfte}) for the whole set of experimental and numerical column ultimate strengths are given in the tables included in Annexes A-D, together with the corresponding failure-to-predicted strength ratios f_u/f_{nfte} – while Annexes A and B concern the experimental results, Annexes A and D deal with the numerical ones. Figures 12(a)-(b) provide the variation of the failure-to-predicted strength ratio f_u/f_{nfte} with λ_{fte} , for the F and P columns – the associated averages, standard deviations and maximum/minimum values are given in Table 2. The observation of the results presented in these figures and table prompt the following remarks:

(i) The DSM-F procedure leads to quite accurate predictions of the experimental and numerical ultimate strengths – the f_u/f_{nfte} averages and standard deviations are (i₁) 1.01/0.11 (experimental), (i₂) 1.03/0.14 (numerical results) and (i₃) 1.04/0.12 (experimental + numerical).



Figure 12: Variation of $f_u f_{nfe}$ with λ_{fe} for the (a) F and (b) P columns: (1) experimental and (2) numerical results

	Г	SM-F approa	ch	DSM-P approach						
	Exp.	Num	Exp+Num	Exp	Num	Exp+Num				
Mean	1.01 (1.03)	1.03 (1.04)	1.02 (1.04)	1.08 (1.12)	1.07	1.06 (1.08)				
Sd. Dev.	0.11 (0.10)	0.14 (0.12)	0.13 (0.12)	0.24 (0.22)	0.10	0.16 (0.15)				
Max	1.34 (1.34)	1.30 (1.30)	1.34 (1.34)	1.55 (1.55)	1.24	1.55 (1.55)				
Min	0.80 (0.87)	0.75 (0.80)	0.75 (0.80)	0.71 (0.84)	0.90	0.71 (0.84)				

Table 2: Means, standard deviations and maximum/minimum values of the failure-to-predicted strength ratios provided by the proposed DSM design approaches for the F and P column experimental, numerical and "experimental + numerical" results

- (ii) The DSM-P procedure also leads to very good estimates of the experimental and numerical ultimate strengths the f_u/f_{nfte} averages and standard deviations are now (ii₁) 1.06/0.23 (experimental), (ii₂) 1.07/0.10 (numerical results) and (ii₃) 1.06/0.16 (experimental + numerical).
- (iii) The quality of the above performance indicators (iii₁) provides solid evidence concerning the adequacy of the reasoning behind the development of the flexural-torsional strength (F and P columns) and β vs. λ_{fle} (P columns) curves, and (iii₂) also indicates that the outputs of these curves reflect quite accurately the underlying structural concepts.
- (iv) Nevertheless, it is worth noting that the vast majority of the unsafe strength predictions (including the most unsafe ones) concern the longer columns that exhibit very close flexural-torsional (f_{crff}) and flexural (f_{cre}) critical stresses all differences below 1.3% and, in a few case, even $f_{cre} < f_{crff}$. This fact raises some suspicion concerning the accuracy of the flexural-torsional strength curves associated with the higher Δ_f values, which will be further investigated in the near future²⁰. Just to provide an idea of the overall benefits of improving the above estimates, Table 2 shows, between parentheses, the performance indicators obtained by excluding the corresponding 16 (out of 232) failure loads 10 F column (4 experimental and 6 numerical) and 6 P column (all experimental) values. One observes that the means and standard deviations change/improve by 1-3 percentage points and, most of all, the minimum f_{ul}/f_{nfte} values increase by between 5 and 13 percentage points.
- (v) The comparison between the values presented in Tables 1 and 2²¹ makes it possible to conclude that the proposed design approach has performance indicators that are only slightly better than those concerning the proposals developed by Young (2004) (F columns), Rasmussen (2006) (P columns) and Silvestre *et. al.* (2013) (F and P columns). However, it has the very important advantage of being clearly more rational, in the sense that it reflects quite closely the angle column structural behavior and, moreover, retains the involvement of the current DSM global strength curve.
- (vi) Finally, just two words to mention that all available P column test results (failure loads) correspond to a fairly narrow and relatively low slenderness range, thus showing the need to obtain experimental data concerning more slender P columns (to ensure proper validation for design approaches). Moreover, unlike their numerical counterparts, the P column experimental failure loads exhibit a quite large scatter, which is primarily due to a very high sensitivity to the initial minor-axis flexural imperfection sign (Mesacasa Jr. *et al.* 2012)²² – the most detrimental sign, *i.e.*, that reinforcing the effective centroid shift effects, was always considered when determining the numerical failure loads.

The evaluation of the LRFD (Load and Resistance Factor Design) resistance factor ϕ associated with the proposed DSM-based approaches is addressed next. According to the North American cold-formed steel specification (AISI 2007), ϕ can be calculated using the formula given in section F.1.1 of chapter F,

$$\phi = C_{\phi}(M_m F_m P_m) e^{-\beta_0 \sqrt{V_M^2 + V_F^2 + C_P V_P^2 + V_Q^2}} \qquad \text{with} \qquad C_P = \left(1 + \frac{1}{n}\right) \frac{m}{m - 2} \qquad , \quad (22)$$

²⁰In particular, the decision of establising a "cut-off limit" Δ_{f} =4.0, beyond which one has *a*=1 (*i.e.*, Eq. (9) remains unchanged) seems now a bit ill-advised. Indeed, it apparently leads to an overestimation of the flexural-torsional strengths of columns with lengths very close to (or even past) the $P_{cr}(L)$ curve plateau and, consequently, also to an overestimation of the corresponding ultimate strengths. Since such columns may still fail in interactive flexural-torsional/flexural modes (instead of flexural ones, like the slightly longer columns), they should still be well handled by the proposed DSM design procedures. This is one of the aspects that will be addressed in the context of the flexural-torsional strength curve "refinement" mentioned in footnote 17.

²¹It should be pointed out that Table 2 is based on a considerably larger numerical F and P colum failure load data bank.

²²For instance, look at the identical test trios reported by Wilhoite *et al.* (1984): while (i) the three shorter columns had very similar ultimate strengths, (ii) the intermediate columns showed some scatter (higher and lower ultimate strengths *11.5%* apart) and (iii) the longer columns exhibited an even higher scatter (*22.5%* difference).

where (i) C_{ϕ} is a calibration coefficient ($C_{\phi}=1.52$ for LRFD), (ii) $M_m=1.0$ and $F_m=1.00$ are the mean values of the material and fabrication factor, respectively, (iii) β_0 is the target reliability index ($\beta_0=2.5$ for structural members in LRFD), (iv) $V_M=0.10$, $V_F=0.05$ and $V_Q=0.21$ are the coefficients of variation of the material factor, fabrication factor and load effect, respectively, and (v) C_P is a correction factor that depends on the numbers of tests (*n*) and degrees of freedom (*m=n-1*). In order to evaluate ϕ for each proposed DSM procedure (DSM-F and DSM-P), it is necessary to calculate P_m and V_P , which are the mean and standard deviation of the "exact"-to-predicted strength ratios f_u/f_{nfie} – the "exact" f_u values are either experimental, numerical or experimental and numerical.

Tables 3 and 4 show the *n*, C_P , P_m , V_P and ϕ values obtained for the column ultimate strength predictions provided by the DSM-F and DSM-P procedures applied to the experimental, numerical and total failure data – also indicate are the values (i) obtained when the *16* failure loads mentioned in the above item (iv) are excluded (between parentheses), (ii) reported by Silvestre *et. al.* (2013) and (iii) determined with the design proposals of Young (2004) and Rasmussen (2006). It is observed that:

- (i) When the whole failure load data bank is considered, the resistance factor values associated with each proposed DSM-based procedure are (i₁) ϕ =0.87 (F columns) and ϕ =0.76 (P columns), for the experimental data, (i₂) ϕ =0.86 (F columns) and ϕ =0.93 (P columns), for the numerical data, and (i₃) ϕ =0.87 (F and P columns), for the experimental and numerical data. these values, which are almost perfectly in line with the recommendation of the North American specification (AISI 2007) for cold-formed steel compression members (ϕ =0.85)²³, further improve if the aforementioned 16 failure loads are exclude: (i₁) ϕ =0.90 (F columns) and ϕ =0.81 (P columns), for the experimental data, (i₂) ϕ =0.89 (F columns) and ϕ =0.93 (P columns), for the numerical data, and (i₃) ϕ =0.87 (F columns) and ϕ =0.87 (P columns), for the experimental data, (i₂) ϕ =0.87 (P columns), for the experimental and numerical data.
- (ii) The ϕ values obtained with the whole failure load data bank are very similar to those reported by Silvestre *et al.* (2013). Moreover they are slightly below and above those provided by the proposals of Young (2004), for F columns, and Rasmussen (2006), for P columns recall that these authors only employed their proposals to estimate experimental column failure loads (all the predictions concerning numerical ultimate strengths were carried out in this work).
- (iii) There is substantial and solid evidence that $\phi=0.85$ can be also recommended for cold-formed steel angle compression members designed by means of the DSM-F and DSM-P procedures²⁴.

	DS	M-F appi	roach	Silve	estre <i>et al</i> .	(2013)	Young (2004)				
	Exp	Num Exp+Nun		Exp	Num	Exp+Num	Exp	Num	Exp+Num		
n	41	92	133	41	89	130	41	89	130		
C _P	1.078	1.034	1.023	1.078	1.035	1.024	1.078	1.035	1.024		
P _m	1.007	1.026	1.020	0.980	1.023	1.010	1.135	1.142	1.139		
V _P	0.111	0.137	0.129	0.145	0.105	0.120	0.182	0.157	0.165		
φ	0.87	0.86	0.87	0.81	0.89	0.87	0.89	0.93	0.92		

Table 3: LRFD resistance factors ϕ calculated according to AISI (2007) – DSM-F procedure and proposals from
Silvestre *et al.* (2013) and Young (2004)

²³This recommendation is currently not applicable to angles (Ganesan & Moen 2012).

²⁴This statement will become even stronger after the flexural-torsional curve "refinement" that the authors are planning to carry out in the near future.

	DS	M-P appi	roach	Silve	estre <i>et al</i> .	(2013)	Rasmussen (2006)				
	Exp	Num	Exp+Num	Exp	Num	Exp+Num	Exp	Num	Exp+Num		
n	35	64	99	35	28	63	35	28	63		
C _P	1.093	1.049	1.031	1.093	1.119	1.050	1.093	1.119	1.050		
P _m	1.077	1.066	1.070	1.116	1.103	1.110	1.089	1.020	1.058		
V _P	0.240	0.101	0.163	0.246	0.111	0.196	0.243	0.145	0.208		
φ	0.76	0.93	0.87	0.78	0.95	0.85	0.76	0.84	0.80		

Table 4: LRFD resistance factors ϕ calculated according to AISI (2007) – DSM-P procedure and proposals from
Silvestre *et al.* (2013) and Rasmussen (2006)

Although this feature was already shared by the proposals developed by Young (2004) (F columns) and Silvestre *et al.* (2013) (F and P columns)²⁵, the structural clarity and rationality of the approaches proposed in this work is definitely a significant advantage.

6. Conclusion

This work dealt with the development and assessment of novel procedures for the design of fixed-ended (F) and pin-ended (P) equal-leg angle columns with short-to-intermediate lengths, *i.e.*, those buckling in flexural-torsional modes. Initially, numerical results concerning the buckling and post-buckling behavior of the above angle columns were briefly presented, (i) highlighting the main differences between the F and P column responses, and (ii) evidencing the need for specific design procedures. Then, the paper gathered a large column ultimate strength data bank that included (i) experimental values, collected from the available literature and concerning *41* fixed-ended and *35* pin-ended columns, and (ii) numerical values, obtained from ABAQUS shell finite element analyses and involving *92* fixed-ended and *64* pin-ended columns with various cross-section dimensions, lengths and yield stresses.

Next, after reviewing the most efficient available methods to estimate failure loads of short-to-intermediate angle columns, the paper presented the development of novel rational DSM-based procedures to design such members. The mechanical reasoning behind these procedures is based on the fact that (i) both the F and P columns fail in interactive modes, combining (major-axis) flexural-torsional and (minor-axis) flexural deformations, and that (ii) the above interaction is much stronger in the P columns, due to the presence of effective centroid shift effects. In order to incorporate these behavioral features in the DSM design approach, it was necessary to find efficient/accurate ways to quantify (i) the F and P column flexural-torsional strength and (ii) the P columns effective centroid shift effects. These two tasks were performed numerically and led to the development of (i) genuine flexural-torsional strength curves, intended to play the role of the local strength curve in the traditional column design against local-global interactive failure, and (ii) curves providing a parameter able to capture the ultimate strength erosion stemming from the effective centroid shifts. Since the two sets of curves were found to be quite strongly length-dependent, their definition included the percentage ratio between the column pure torsional and flexural-torsional buckling loads, which is able to capture the above length-dependency, essentially linked to the participation of the minor-axis flexural deformations in the column failure modes.

²⁵The proposal of Rasmussen (2006) (P columns) exhibits slightly lower ϕ values.

Finally, the paper closed with the assessment of the ultimate strength predictions provided by the proposed DSM design approach, by comparing them with the assembled experimental and numerical failure load data bank – both the quality and reliability of these predictions were found to be very good and, in particular, it was shown that the LRFD resistance factor $\phi=0.85$, currently employed for member design, can also be safely adopted for the angle columns ultimate strength predictions provided by the proposed DSM approach. Moreover, the proposed DSM-based design procedures exhibit performance indicators that compare favorably (even if only slightly) with those concerning the proposals of Young (2004) (F columns), Rasmussen (2006) (P columns) and Silvestre *et. al.* (2013) (F and P columns) – however, it has the very important advantage of being clearly more rational, in the sense that it reflects quite closely the angle column structural behavior and, moreover, still involves the current DSM global strength curve.

It still worth noting that, as mentioned earlier, the authors are currently working on the "refinement" of the angle column flexural-torsional strength curves reported here, namely by considering the possibility of having distinct curves for the low and high slenderness ranges – if successful, this research effort should further improve the proposed DSM design approach. Moreover, it is also planned to derive analytical expressions, based on Generalized Beam Theory (GBT), to calculate angle column torsional and flexural-torsional buckling loads – they will be very useful to apply the proposed DSM-based procedures.

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ANNEX A

		Buc	kling analy	vsis		Test	Young (2004)	Silvestr (201	e <i>et al</i> . 13)	Prop	osed DS	SM-F Proc	edure
Section	L	$\mathbf{f}_{\mathrm{crft}}$	\mathbf{f}_{cre}	f _{crt}	f_y	f_u	f _u /f _p	f _{nle}	f _u /f _{nle}	$\Delta_{ m f}$	а	$\mathbf{f}_{\mathrm{nfte}}$	f_u/f_{nfte}
	150	375.9	38074.4	377.7	396	307.9	1.30	329.3	0.94	0.28	0.46	298.9	1.03
	550	197.6	2832.0	199.1	396	225.0	1.01	249.5	0.90	0.72	0.54	221.1	1.02
Popovic <i>et</i>	970	185.6	910.5	189.4	396	172.9	0.90	213.6	0.81	2.03	0.75	182.5	0.95
al. (1999)	1379	179.6	450.5	187.1	396	154.2	1.00	172.3	0.89	4.15	1.00	152.5	1.01
50x2.5	1747	174.2	280.7	186.2	396	130.4	1.11	133.2	0.98	6.88	1.00	142.4	0.92
0 0/12/10	2199	166.5	177.2	185.7	396	110.0	1.44	88.6	1.24	11.49	1.00	125.5	0.88
	2598	158.5	126.9	185.4	396	92.9	(1.70)	63.0	(1.23)	45.94	1.00	106.6	(0.87)
Popovic et	150	960.7	38825.9	966.6	388	424.5	1.26	385.3	1.10	0.44	0.49	386.4	1.10
al. (1999)	970	460.4	928.5	484.9	388	314.5	1.19	286.2	1.10	5.30	1.00	310.7	1.01
	1381	429.7	458.1	478.9	388	249.7	1.33	215.7	1.16	11.43	1.00	273.7	0.91
50x4.0	1743	398.2	287.5	476.7	388	177.9	(1.41)	152.0)	(1.16)	65.29	1.00	220.6	(0.81)
Popovic et	150	1431.2	37819.0	1441.7	388	414.0	1.15	385.3	1.07	0.54	0.51	386.3	1.07
al. (1999)	970	667.1	904.4	723.4	388	306.8	1.20	288.2	1.06	8.42	1.00	324.2	0.95
	1378	601.6	448.1	714.5	388	216.4	(1.21)	213.0	(1.02)	58.74	1.00	270.1	(0.80)
50x5.0	1749	531.2	278.2	711.2	388	180.0	(1.56)	148.0	(1.22)	153.92	1.00	216.4	(0.83)
	250	37.6	28143.0	37.8	550	143.4	1.16	176.9	0.81	0.24	0.45	172.8	1.02
	1000	22.3	1758.9	22.3	550	112.7	1.03	127.8	0.88	0.33	0.47	160.4	1.03
Young	1500	21.7	781.7	21.8	550	91.6	0.99	107.0	0.86	0.61	0.52	143.3	0.96
(2004)	2000	21.4	439.7	21.6	550	75.9	1.04	84.1	0.90	1.04	0.60	125.5	1.02
70x1.2	2500	21.3	281.4	21.5	550	69.9	1.28	61.8	1.13	2.30	0.78	94.5	0.93
/ 0.1112	3000	21.2	195.4	21.4	550	48.2	1.10	48.7	0.99	0.21	0.45	154.2	0.93
	3500	21.1	143.6	21.4	550	34.9	0.96	39.9	0.87	0.13	0.43	121.0	0.93
	250	61.8	27851.7	62.3	530	188.6	1.26	208.4	0.90	0.28	0.46	100.1	0.91
	1000	36.6	1740.7	36.9	530	147.6	1.12	151.3	0.98	0.47	0.50	79.4	0.96
Young	1500	35.6	773.7	36.0	530	120.0	1.07	127.0	0.94	0.75	0.55	59.9	1.17
(2004)	2000	35.2	435.2	35.6	530	83.3	0.93	100.3	0.83	1.04	0.60	45.7	1.05
70x1.5	2500	34.9	278.5	35.5	530	74.8	1.13	74.0	1.01	1.42	0.66	35.9	0.97
	3000	35.6	193.4	35.4	530	62.4	1.17	58.3	1.07	0.21	0.44	184.9	1.02
	3500	34.4	142.1	35.4	530	54.8	1.24	47.2	1.16	0.24	0.45	136.9	1.08
	250	96.7	28379.0	97.1	500	212.4	1.22	237.2	0.90	0.45	0.49	112.7	1.06
	1000	57.0	1773.7	57.2	500	179.7	1.15	173.9	1.03	0.79	0.56	87.1	0.96
Young	1500	55.4	788.3	55.7	500	133.8	1.00	147.5	0.91	1.23	0.63	66.2	1.13
(2004)	2000	54.6	443.4	55.2	500	101.9	0.94	118.1	0.86	1.75	0.71	51.8	1.21
	2500	54.0	283.8	55.0	500	84.2	1.03	88.8	0.95	2.40	0.80	41.0	1.34
	3000	53.4	197.1	54.9	500	55.6	0.87	68.1	0.82	0.22	0.45	212.7	1.00
	3500	52.8	144.8	54.8	500	54.1	1.03	55.4	0.98	0.35	0.47	153.4	1.17
	400	103.3	7411.3	103.6	350	177.1	1.16	191.0	0.93	0.69	0.54	124.4	1.08
Mesacasa I_{π} (2011)	600	93.2	3293.9	93.6	350	166.0	1.11	179.3	0.93	1.19	0.62	96.9	1.05
JI. (2011)	900	88.5	1464.0	89.1	350	137.0	0.97	165.9	0.83	1.87	0.73	74.8	1.13
60x2.0	1200	86.6	823.5	87.5	350	128.1	0.97	151.6	0.85	2.72	0.84	59.1	0.94
	1800	84.5	366.0	86.4	350	88.0	0.83	118.4	0.74	3.77	0.96	49.1	1.10
						Mean	1.14	Mean	0.98			Mean	1.01
						wiedh	(1.10)	Wiedii	(0.95)			Wieum	(1.03)
						Sd Dev	0.18	Sd Dev	0.15			Sd Dev	0.11
						Su. Dev.	(0.14)	50. Dev.	(0.12)			5u. Dev.	(0.10)
						Max	1.70	Max	1.24			Max	1.34
							(1.44)		(1.24)				(1.34)
						Min	0.83	Min	0.74			Min	0.80
							(0.83)		(0.74)				(0.88)

Table A: Fixed-ended column experimental ultimate strengths and their estimates according to (i) the proposals of Young (2004) and Silvestre *et al.* (2013), and (ii) the developed DSM-F procedure (dimensions in *mm*, stresses in *MPa*)

ANNEX B

		Bucl	kling ana	lysis		Test	Rasmussen (2006)	Silvestre (201	e <i>et al</i> .	al. Proposed DS				P Proce	dure	
Section	L	$\mathbf{f}_{\mathrm{crft}}$	$\mathbf{f}_{\mathrm{cre}}$	f _{crt}	$\mathbf{f}_{\mathbf{y}}$	$\mathbf{f}_{\mathbf{u}}$	f_u/f_p	f _{nle}	f_u/f_{nle}	$\Delta_{ m f}$	а	b	с	β	$\mathbf{f}_{\mathrm{nfte}}$	f_u/f_{nfte}
	823	156.4	595.7	157.5	465	174.3	1.18	133.8	1.30	0.70	0.54	0.04	0.52	0.65	122.3	1.42
	823	156.4	595.7	157.5	465	174.3	1.18	133.8	1.30	0.70	0.54	0.04	0.52	0.65	122.3	1.42
Wilhoite	1227	150.0	268.0	152.1	465	140.1	1.27	109.7	1.28	1.40	0.66	0.10	0.54	0.72	102.8	1.36
(1984)	1227	150.0	268.0	152.1	465	144.5	1.30	109.7	1.32	1.40	0.66	0.10	0.54	0.72	102.8	1.41
(1)01)	1227	150.0	268.0	152.1	465	156.3	1.41	109.7	1.42	1.40	0.66	0.10	0.54	0.72	102.8	1.52
70x3.0	1636	146.6	150.8	150.2	465	116.3	1.48	75.4	1.54	2.46	0.80	0.20	0.55	0.85	91.6	1.27
	1636	146.6	150.8	150.2	465	125.2	1.59	75.4	1.66	2.46	0.80	0.20	0.55	0.85	91.6	1.37
	1636	146.6	150.8	150.2	465	142.3	1.81	75.4	1.89	2.46	0.80	0.20	0.55	0.85	91.6	1.55
	286	237.0	2618.3	238.2	396	187.0	1.06	197.6	0.95	0.51	0.50	0.00	0.50	0.79	192.4	0.97
	285	237.4	2636.7	237.8	396	211.7	1.07	197.9	1.07	0.17	0.44	0.00	0.50	0.80	197.2	1.07
р ·	490	201.6	892.0	202.9	396	157.8	1.07	166.7	0.95	0.64	0.53	0.03	0.51	0.75	157.2	1.00
Popovic et al	490	201.6	892.0	202.9	396	179.8	1.03	166.7	1.08	0.64	0.53	0.03	0.51	0.75	157.2	1.14
(1999)	674	192.4	471.4	194.3	396	138.6	1.13	150.6	0.92	0.99	0.59	0.06	0.52	0.77	140.8	0.98
. ,	675	192.3	470.1	194.3	396	213.0	1.42	150.4	1.42	1.04	0.60	0.07	0.53	0.77	139.6	1.53
50x2.5	900	186.9	264.4	190.1	396	112.6	1.19	124.6	0.90	1.71	0.70	0.13	0.54	0.81	124.6	0.90
	900	186.9	264.4	190.1	396	143.9	1.21	124.6	1.16	1.71	0.70	0.13	0.54	0.81	124.6	1.16
	1099	177.2	177.3	188.4	396	79.4	(1.06)	89.0	(0.89)	6.32	1.00	0.20	0.55	0.86	112.4	(0.71)
D .	1100	176.9	177.0	188.4	396	110.8	(1.14)	88.0	(1.11)	6.50	1.00	0.20	0.55	0.86	112.2	(0.99)
Popovic et al	285	605.7	2688.8	609.8	388	367.1	1.15	344.4	1.07	0.68	0.54	0.03	0.51	1.00	334.5	1.10
(1999)	490	512.0	909.6	519.3	388	294.9	1.00	285.0	1.03	1.43	0.66	0.10	0.54	1.00	302.3	0.98
50x4.0	675	478.2	479.3	497.4	388	205.3	(0.78)	88.0	(0.93)	4.02	0.99	0.20	0.55	1.00	276.5	(0.74)
Popovic	285	901.0	2619.0	909.6	388	360.0	0.99	350.1	1.03	0.95	0.59	0.06	0.52	1.00	364.7	0.99
et al.	490	758.3	886.0	774.7	388	277.0	0.86	286.4	0.97	2.16	0.77	0.17	0.55	1.00	323.0	0.86
(1999)	490	758.3	886.0	774.7	388	272.8	0.85	286.4	0.95	2.16	0.77	0.17	0.55	1.00	323.0	0.84
50x5.0	675	468.2	466.9	742.1	388	213.7	(0.78)	218.0	(0.98)	58.50	1.00	0.20	0.55	1.00	274.0	(0.78)
CL 1	675	468.2	466.9	742.1	388	195.6	(0.85)	218.0	(0.89)	58.50	1.00	0.20	0.55	1.00	274.0	(0.71)
chodraui	480	142.9	1306.7	143.4	371	111.9	0.82	126.1	0.89	0.35	0.47	0.00	0.50	0.65	122.7	0.91
(2006)	835	130.1	431.8	131.1	371	104.7	0.91	109.4	0.96	0.77	0.55	0.04	0.52	0.67	100.0	1.05
· · · ·	1195	126.1	210.8	128.0	371	83.0	0.91	89.8	0.92	1.51	0.67	0.11	0.54	0.74	85.3	0.97
60x2.4	1550	123.7	125.3	126.8	371	75.8	1.14	62.7	1.21	2.51	0.81	0.20	0.55	0.85	77.1	0.98
Maia et	480	144.3	1319.5	144.8	357	111.9	0.82	126.7	0.88	0.35	0.47	0.00	0.50	0.67	123.4	0.91
al.	650	135.7	719.6	136.3	357	130.3	1.02	117.5	1.11	0.44	0.49	0.01	0.51	0.67	112.9	1.15
(2008)	835	131.4	436.0	132.4	357	104.7	0.91	110.1	0.95	0.76	0.55	0.04	0.52	0.68	101.0	1.04
60x2.4	1195	127.3	212.9	129.2	357	81.2	0.88	91.0	0.89	1.49	0.67	0.11	0.54	0.75	86.4	0.94
	1450	125.5	144.6	128.3	357	75.8	1.02	71.0	1.07	2.23	0.77	0.18	0.55	0.82	79.5	0.95
						Mean	1.09	Mean	1.14						Mean	1.08
							(1.12)		(1.14)							(1.12)
					Sc	l. Dev.	0.24	Sd. Dev.	0.25					5	Sd. Dev.	0.24
							(0.24)		(0.25)							(0.22)
						Max.	1.81	Max	1.89						Max.	1.54
							(1.81)		(1.89)							(1.55)
						Min.	0.72	Min	0.88						Min.	0./1
							(0.82)		(0.88)	l						(0.84)

 Table B: Pin-ended column experimental ultimate strengths and their estimates according to (i) the proposals of Rasmussen (2006) and Silvestre *et al.* (2013), and (ii) the developed DSM-P procedure (dimensions in *mm*, stresses in *MPa*)

ANNEX C

		Buckling analysis				Numerical	Silvest (20	re <i>et al.</i>)13)	Proposed DSM-F Procedure				
Section	L	f _{crft}	f _{cre}	f _{crt}	fy	f_u	f _{nle}	f_u/f_{nle}	Δ_{f}	а	$\mathbf{f}_{\mathrm{nfte}}$	f_u/f_{nfte}	
	532	27.6	5983.7	27.6	30	26.6	24.7	1.08	0.15	0.43	22.5	1.18	
	980	24.8	1763.4	24.9	30	25.4	23.8	1.07	0.16	0.43	21.7	1.17	
	1330	24.3	957.4	24.4	30	24.5	23.4	1.05	0.29	0.46	21.4	1.15	
	1820	24.0	511.3	24.1	30	23.4	23.0	1.02	0.46	0.49	21.0	1.11	
	2520	23.7	266.7	23.9	30	22.1	22.4	0.99	0.84	0.57	20.4	1.08	
	3640	23.4	127.8	23.8	30	21.4	21.1	1.02	1.79	0.72	19.4	1.10	
	4200	23.2	96.0	23.8	30	19.3	20.3	0.95	2.41	0.80	18.9	1.02	
	5320	22.9	59.8	23.8	30	18.0	18.5	0.97	3.98	0.99	17.9	1.00	
	7000	22.2	34.6	23.8	30	14.8	15.4	0.96	7.17	1.00	16.8	0.88	
	8900	21.2	21.4	23.8	30	11.3	11.3	(1.00)	12.29	1.00	15.0	(0.75)	
	532	27.6	5983.7	27.6	60	36.7	38.9	0.94	0.15	0.43	35.7	1.03	
	980	24.8	1763.4	24.9	60	33.6	37.1	0.90	0.16	0.43	34.2	0.98	
	1330	24.3	957.4	24.4	60	31.6	36.4	0.87	0.29	0.46	33.0	0.96	
	1820	24.0	511.3	24.1	60	28.9	35.3	0.82	0.46	0.49	31.6	0.91	
	2520	23.7	266.7	23.9	60	25.3	33.5	0.75	0.84	0.57	29.2	0.87	
	3640	23.4	127.8	23.8	60	24.1	29.9	0.81	1.79	0.72	25.0	0.96	
	4200	23.2	96.0	23.8	60	20.6	27.8	0.74	2.41	0.80	23.2	0.89	
70x1.2	5320	22.9	59.8	23.8	60	19.3	23.3	0.83	3.98	0.99	19.9	0.97	
	7000	22.2	34.6	23.8	60	14.8	16.4	0.90	7.17	1.00	18.3	0.81	
	8900	21.2	21.4	23.8	60	12.0	10.7	(1.12)	12.29	1.00	15.7	(0.77)	
	532	27.6	5983.7	27.6	120	64.5	60.5	1.07	0.15	0.43	55.6	1.16	
	980	24.8	1763.4	24.9	120	52.8	57.1	0.93	0.16	0.43	52.6	1.00	
	1330	24.3	957.4	24.4	120	54.0	55.2	0.98	0.29	0.46	49.6	1.09	
	1820	24.0	511.3	24.1	120	47.7	52.3	0.91	0.46	0.49	45.8	1.04	
	2520	23.7	266.7	23.9	120	39.7	47.4	0.84	0.84	0.57	39.7	1.00	
	3640	23.4	127.8	23.8	120	31.3	38.0	0.82	1.79	0.72	30.2	1.04	
	4200	23.2	96.0	23.8	120	24.1	32.9	0.73	2.41	0.80	26.4	0.91	
	5320	22.9	59.8	23.8	120	21.2	23.3	0.91	3.98	0.99	20.7	1.02	
	7000	22.2	34.6	23.8	120	14.8	15.9	0.93	7.17	1.00	18.4	0.80	
	8900	21.2	21.4	23.8	120	12.0	10.7	(1.12)	12.29	1.00	15.7	(0.77)	
	532	27.6	5983.7	27.6	235	105.0	91.8	1.14	0.15	0.43	83.9	1.25	
	980	24.8	1763.4	24.9	235	85.0	84.8	1.00	0.16	0.43	78.1	1.09	
	1330	24.3	957.4	24.4	235	80.4	80.1	1.00	0.29	0.46	71.5	1.12	
	1820	24.0	511.3	24.1	235	68.8	72.6	0.95	0.46	0.49	63.2	1.09	
	2520	23.7	266.7	23.9	235	54.2	60.1	0.90	0.84	0.57	50.4	1.07	
	3640	23.4	127.8	23.8	235	39.9	39.2	1.02	1.79	0.72	33.5	1.19	
	4200	23.2	96.0	23.8	235	29.7	31.9	0.93	2.41	0.80	27.7	1.07	
	5320	22.9	59.8	23.8	235	23.2	23.3	1.00	3.98	0.99	20.7	1.12	
	7000	22.2	34.6	23.8	235	14.8	15.9	0.93	7.17	1.00	18.4	0.80	
	8900	21.2	21.4	23.8	235	12.0	10.7	(1.12)	12.29	1.00	15.7	(0.77)	
	532	27.6	5983.7	27.6	400	142.0	126.4	1.12	0.15	0.43	115.1	1.23	
	980	24.8	1763.4	24.9	400	101.0	113.5	0.89	0.16	0.43	105.2	0.96	
	1330	24.3	957.4	24.4	400	93.3	103.6	0.90	0.29	0.46	93.2	1.00	
	1820	24.0	511.3	24.1	400	82.6	88.0	0.94	0.46	0.49	78.5	1.05	
	2520	23.7	266.7	23.9	400	63.1	64.1	0.98	0.84	0.57	57.5	1.10	
	3640	23.4	127.8	23.8	400	43.1	38.5	1.12	1.79	0.72	33.8	1.28	
	4200	23.2	96.0	23.8	400	30.3	31.9	0.95	2.41	0.80	27.7	1.10	

 Table C: Fixed-ended column numerical ultimate strengths and their estimates according to (i) the proposal of Silvestre *et al.*

 (2013), and (ii) the developed DSM-F procedure (dimensions in *mm*, stresses in *MPa*)

		Buckling analysis		ysis		Numerical	Silvestre <i>et al.</i> (2013		Propo	osed DS	M-F Proc	I-F Procedure		
Section	L	f _{crl}	f _{cre}	f _{crt}	fy	f _u	f _{nle}	f _u /f _{nle}	Δ_{f}	а	f _{nfte}	f _u /f _{nfte}		
	5320	22.9	59.8	23.8	400	23.7	23.3	1.02	3.98	0.99	20.7	1.14		
	7000	22.2	34.6	23.8	400	14.8	15.9	0.93	7.17	1.00	18.4	0.80		
	8900	21.2	21.4	23.8	400	12.0	10.7	(1.12)	12.29	1.00	15.7	(0.77)		
	532	27.6	5983.7	27.6	500	155.0	144.2	1.07	0.15	0.43	131.0	1.18		
	980	24.8	1763.4	24.9	500	131.0	127.2	1.03	0.16	0.43	118.5	1.11		
	1330	24.3	957.4	24.4	500	99.5	113.8	0.87	0.29	0.46	103.3	0.96		
70x1.2	1820	24.0	511.3	24.1	500	93.0	93.0	1.00	0.46	0.49	84.7	1.10		
	2520	23.7	266.7	23.9	500	65.3	62.7	1.04	0.84	0.57	59.3	1.10		
	3640	23.4	127.8	23.8	500	43.8	38.5	1.14	1.79	0.72	33.8	1.30		
	4200	23.2	90.0 50.8	23.8 23.8	500	30.3 23.8	23.3	0.95	2.41	0.80	27.7	1.10		
	7000	22.9	39.8 34.6	23.8	500	23.8 14.8	25.5	0.93	5.96 7.17	1.00	20.7 18.4	0.80		
	8900	21.2	21.0	23.8	500	12.0	10.7	(1.12)	12 29	1.00	15.7	(0.77)		
	1500	46.5	384.1	47.0	120	52.8	64.0	0.82	1.18	0.62	54.5	0.97		
	2000	45.8	216.1	46.8	120	46.8	57.1	0.82	2.12	0.76	47.4	0.99		
	2500	45.2	138.3	46.7	120	42.2	49.3	0.86	3.34	0.91	41.4	1.02		
	3000	44.5	96.0	46.7	120	36.6	41.1	0.89	4.92	1.00	38.1	0.96		
	4000	42.7	54.0	46.6	120	29.1	26.6	1.09	9.21	1.00	33.8	0.86		
	1500	46.5	384.1	47.0	235	80.6	86.4	0.93	1.18	0.62	70.1	1.15		
	2000	45.8	216.1	46.8	235	63.6	69.6	0.91	2.12	0.76	55.1	1.15		
	2500	45.2	138.3	46.7	235	50.8	52.5	0.97	3.34	0.91	44.3	1.15		
	3000	44.5	96.0	46.7	235	38.0	39.8	0.95	4.92	1.00	39.1	0.97		
50x1.2	4000	42.7	54.0	46.6	235	29.1	26.6	1.09	9.21	1.00	33.8	0.86		
	1500	46.5	384.1	47.0	400	100.0	100.4	1.00	1.18	0.62	81.7	1.22		
	2000	45.8	216.1	46.8	400	73.4	69.7	1.05	2.12	0.76	58.9	1.25		
	2500	45.2	138.3	46.7	400	55.3	51.0	1.09	3.34	0.91	44.7	1.24		
	3000	44.5	96.0	46.7	400	38.9	39.8	0.98	4.92	1.00	39.1	1.00		
	4000	42.7	54.0	46.6	400	29.1	26.6	1.09	9.21	1.00	33.8	0.86		
	1500	46.5	384.1 216.1	47.0	500	89.0 67.0	103.1	0.86	1.18	0.62	85.8 50.4	1.04		
	2000	45.8	210.1 138 3	40.8	500	55.0	08.5 51.0	0.98	2.12	0.70	39.4 11 7	1.15		
	3000	43.2	96.0	46.7	500	39.0	39.8	0.98	2.34 4.92	1.00	39.1	1.23		
	4000	42.7	54.0	46.6	500	29.1	26.6	1.09	9.21	1.00	33.8	0.86		
	950	219.3	959.9	224.3	120	111.0	110.0	1.01	2.29	0.78	113.9	0.97		
	1500	208.6	385.0	220.9	120	100.0	96.7	1.03	5.89	1.00	105.3	0.95		
	2000	197.9	216.6	219.9	120	87.8	81.7	1.07	11.12	1.00	95.2	0.92		
	950	219.3	959.9	224.3	235	196.0	174.2	1.13	2.29	0.78	166.3	1.18		
	1500	208.6	385.0	220.9	235	176.0	144.4	1.22	5.89	1.00	153.6	1.15		
50x2.6	2000	197.9	216.6	219.9	235	128.0	110.8	1.16	11.12	1.00	137.5	0.93		
30x2.0	950	219.3	959.9	224.3	400	220.0	229.5	0.96	2.29	0.78	201.0	1.09		
	1500	208.6	385.0	220.9	400	192.0	169.3	1.13	5.89	1.00	170.0	1.13		
	2000	197.9	216.6	219.9	400	132.0	111.2	1.19	11.12	1.00	149.1	0.89		
	950	219.3	959.9	224.3	500	237.0	253.5	0.94	2.29	0.78	214.3	1.11		
	1500	208.6	385.0	220.9	500	193.0	174.3	1.11	5.89	1.00	174.2	1.11		
	2000	197.9	216.6	219.9	500	152.0	108.3	1.40	11.12	1.00	150.5	1.01		
							Mean	(0.99)			Mean	1.03		
								0.11				0.14		
							Sd. Dev.	(0.11)			Sd. Dev.	(0.12)		
							May	1.40			May	1.34		
							IVIAX.	(1.40)			Iviax.	(1.34)		
							Min.	0.73			Min.	0.75		
								(0.73)				(0.80)		

ANNEX D

		Buck	ling analy	sis		Numerical	Silvestr (20	Proposed DSM-P Procedure							
Section	L	$\mathbf{f}_{\mathrm{crl}}$	\mathbf{f}_{cre}	f _{crt}	$\mathbf{f}_{\mathbf{y}}$	\mathbf{f}_{u}	\mathbf{f}_{nle}	f_u/f_{nle}	Δ_{f}	а	b	c	β	f _{nfte}	f _u /f _{nfte}
	532	27.6	1495.6	27.6	30	24.2	21.1	1.14	0.15	0.43	0.00	0.37	0.97	21.8	1.11
	980	24.8	440.8	24.9	30	22.6	19.4	1.16	0.16	0.43	0.00	0.38	0.94	20.1	1.13
	1330	24.3	239.3	24.4	30	23.3	18.9	1.23	0.29	0.46	0.00	0.49	0.93	19.2	1.21
	1820	24.0	127.8	24.1	30	20.7	18.3	1.13	0.46	0.49	0.01	0.51	0.92	18.5	1.12
	2520	23.7	66.7	23.9	30	18.7	17.3	1.08	0.84	0.57	0.05	0.52	0.93	17.4	1.07
	3640	23.4	32.0	23.8	30	15.1	14.7	1.03	1.79	0.72	0.14	0.54	0.93	15.6	0.97
	4200	23.2	24.0	23.8	30	13.2	12.6	1.05	2.41	0.80	0.19	0.55	0.94	14.7	0.90
	532	27.6	1495.6	27.6	60	26.9	24.3	1.11	0.15	0.43	0.00	0.37	0.75	26.7	1.01
	980	24.8	440.8	24.9	60	24.0	22.0	1.09	0.16	0.43	0.00	0.38	0.73	24.2	0.99
	1330	24.3	239.3	24.4	60	23.9	21.4	1.12	0.29	0.46	0.00	0.49	0.68	21.2	1.13
	1820	24.0	127.8	24.1	60	21.0	20.6	1.02	0.46	0.49	0.01	0.51	0.68	19.8	1.06
	2520	23.7	66.7	23.9	60	18.8	19.3	0.97	0.84	0.57	0.05	0.52	0.71	17.9	1.05
	3640	23.4	32.0	23.8	60	15.3	15.0	1.02	1.79	0.72	0.14	0.54	0.79	15.4	0.99
	4200	23.2	24.0	23.8	60	13.4	12.0	1.12	2.41	0.80	0.19	0.55	0.85	14.6	0.92
	532	27.6	1495.6	27.6	120	29.4	25.9	1.14	0.15	0.43	0.00	0.37	0.59	32.1	0.92
	980	24.8	440.8	24.9	120	25.9	23.3	1.11	0.16	0.43	0.00	0.38	0.57	28.4	0.91
	1330	24.3	239.3	24.4	120	25.5	22.5	1.13	0.29	0.46	0.00	0.49	0.51	22.8	1.12
	1820	24.0	127.8	24.1	120	21.0	21.7	0.97	0.46	0.49	0.01	0.51	0.53	20.6	1.02
	2520	23.7	66.7	23.9	120	18.8	19.6	0.96	0.84	0.57	0.05	0.52	0.60	18.0	1.05
	3640	23.4	32.0	23.8	120	15.3	14.8	1.03	1.79	0.72	0.14	0.54	0.78	15.4	0.99
70-1.2	4200	23.2	24.0	23.8	120	13.4	12.0	1.12	2.41	0.80	0.19	0.55	0.85	14.6	0.92
/0x1.2	532	27.6	1495.6	27.6	235	38.4	26.7	1.44	0.15	0.43	0.00	0.37	0.46	37.7	1.02
	980	24.8	440.8	24.9	235	30.3	23.9	1.27	0.16	0.43	0.00	0.38	0.46	32.4	0.93
	1330	24.3	239.3	24.4	235	25.7	23.1	1.11	0.29	0.46	0.00	0.49	0.40	24.0	1.07
	1820	24.0	127.8	24.1	235	21.0	21.8	0.96	0.46	0.49	0.01	0.51	0.46	21.0	1.00
	2520	23.7	66.7	23.9	235	18.8	19.5	0.96	0.84	0.57	0.05	0.52	0.59	18.0	1.05
	3640	23.4	32.0	23.8	235	15.3	14.8	1.03	1.79	0.72	0.14	0.54	0.78	15.4	0.99
	4200	23.2	24.0	23.8	235	13.4	12.0	1.12	2.41	0.80	0.19	0.55	0.85	14.6	0.92
	532	27.6	1495.6	27.6	400	45.2	27.0	1.67	0.15	0.43	0.00	0.37	0.39	42.3	1.07
	980	24.8	440.8	24.9	400	28.2	24.1	1.17	0.16	0.43	0.00	0.38	0.40	35.3	0.99
	1330	24.3	239.3	24.4	400	27.1	23.1	1.17	0.29	0.46	0.00	0.49	0.36	24.6	1.10
	1820	24.0	127.8	24.1	400	21.0	21.7	0.97	0.46	0.49	0.01	0.51	0.45	21.0	1.00
	2520	23.7	66.7	23.9	400	18.8	19.5	0.96	0.84	0.57	0.05	0.52	0.59	18.0	1.05
	3640	23.4	32.0	23.8	400	15.3	14.8	1.03	1.79	0.72	0.14	0.54	0.78	15.4	0.99
	4200	23.2	24.0	23.8	400	13.4	12.0	1.12	2.41	0.80	0.19	0.55	0.85	14.6	0.92
	532	27.6	1495.6	27.6	500	47.1	27.1	1.74	0.15	0.43	0.00	0.37	0.36	44.2	1.07
	980	24.8	440.8	24.9	500	28.2	24.2	1.17	0.16	0.43	0.00	0.38	0.38	36.3	0.97
	1330	24.3	239.3	24.4	500	27.1	23.1	1.18	0.29	0.46	0.00	0.49	0.35	24.7	1.10
	1820	24.0	127.8	24.1	500	21.0	21.7	0.97	0.46	0.49	0.01	0.51	0.45	21.0	1.00
	2520	23.7	66.7	23.9	500	18.8	19.5	0.96	0.84	0.57	0.05	0.52	0.59	18.0	1.05
	3640	23.4	32.0	23.8	500	15.3	14.8	1.03	1.79	0.72	0.14	0.54	0.78	15.4	0.99
	4200	23.2	24.0	23.8	500	13.4	12.0	1.12	2.41	0.80	0.19	0.55	0.85	14.6	0.92
	750	48.3	384.1	48.5	120	45.3	42.3	1.07	0.33	0.47	0.00	0.50	0.67	41.4	1.09
	950	47.5	239.4	47.8	120	42.7	40.9	1.05	0.51	0.50	0.02	0.51	0.68	38.8	1.10
50x1.2	1500	46.5	96.0	47.0	120	40.1	35.8	1.12	1.18	0.62	0.08	0.53	0.73	33.0	1.22
	2000	45.8	54.0	46.8	120	36.5	26.4	1.38	2.12	0.76	0.17	0.55	0.82	29.4	1.24
	750	48.3	384.1	48.5	235	46.5	44.5	1.04	0.33	0.47	0.00	0.50	0.51	43.9	1.06

 Table D: Pin-ended column numerical ultimate strengths and their estimates according to (i) the proposal of Silvestre *et al.*

 (2013), and (ii) the developed DSM-P procedure (dimensions in *mm*, stresses in *MPa*)

		Buckling analysis			Numerical	Silvestr (20)	Proposed DSM-P Procedure								
Section	L	\mathbf{f}_{crl}	\mathbf{f}_{cre}	$\mathbf{f}_{\mathrm{crt}}$	$\mathbf{f}_{\mathbf{y}}$	$\mathbf{f}_{\mathbf{u}}$	\mathbf{f}_{nle}	$f_{\rm u}/f_{\rm nle}$	Δ_{f}	а	b	c	β	\mathbf{f}_{nfte}	$f_{u}\!/f_{nfte}$
	950	47.5	239.4	47.8	235	42.7	42.8	1.00	0.51	0.50	0.02	0.51	0.54	40.1	1.06
	1500	46.5	96.0	47.0	235	40.1	35.2	1.14	1.18	0.62	0.08	0.53	0.67	32.8	1.22
	2000	45.8	54.0	46.8	235	36.5	26.4	1.38	2.12	0.76	0.17	0.55	0.82	29.4	1.24
	750	48.3	384.1	48.5	400	46.5	45.3	1.03	0.33	0.47	0.00	0.50	0.43	45.3	1.03
	950	47.5	239.4	47.8	400	42.7	43.0	0.99	0.51	0.50	0.02	0.51	0.47	40.7	1.05
50x1.2	1500	46.5	96.0	47.0	400	40.1	35.2	1.14	1.18	0.62	0.08	0.53	0.67	32.8	1.22
	2000	45.8	54.0	46.8	400	36.5	26.4	1.38	2.12	0.76	0.17	0.55	0.82	29.4	1.24
	750	48.3	384.1	48.5	500	46.5	45.4	1.02	0.33	0.47	0.00	0.50	0.41	45.7	1.02
	950	47.5	239.4	47.8	500	42.7	42.8	1.00	0.51	0.50	0.02	0.51	0.46	40.8	1.05
	1500	46.5	96.0	47.0	500	40.1	35.2	1.14	1.18	0.62	0.08	0.53	0.67	32.8	1.22
	2000	45.8	54.0	46.8	500	36.5	26.4	1.38	2.12	0.76	0.17	0.55	0.82	29.4	1.24
	750	224.5	385.0	227.8	235	182.0	142.6	1.28	1.45	0.67	0.11	0.54	1.00	153.9	1.18
	950	219.3	239.9	224.4	235	154.0	119.2	1.29	2.34	0.79	0.19	0.55	0.98	140.0	1.10
50x2.6	750	224.5	385.0	227.8	400	189.0	159.8	1.18	1.45	0.67	0.11	0.54	0.83	154.3	1.22
50/2.0	950	219.3	239.9	224.4	400	164.0	123.8	1.32	2.34	0.79	0.19	0.55	0.86	138.6	1.18
	750	224.5	385.0	227.8	500	189.0	162.5	1.16	1.45	0.67	0.11	0.54	0.78	153.7	1.23
	950	219.3	239.9	224.4	500	164.0	120.0	1.37	2.34	0.79	0.19	0.55	0.84	138.1	1.19
							Mean	1.14						Mean	1.07
							Sd. Dev.	0.16					S	d. Dev.	0.10
							Max.	1.74						Max.	1.24
							Min.	0.96						Min.	0.90