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Welding and Bolting

American Technical Fastening Systems

137 Schuylkill Avenue P.O. Box 486 Hamburg, PA 19526 Ph: 610.562.1277 Fax: 610.562.8311 www.amtechfs.com

American Technical

Amtechfs dedicated to providing the metal-construction

industry with fastening solutions in design, quality, value and service. Using rapid development and production techniques, Amtechfs offers a family of standard-duty and long-life systems for roof and wall applications, providing the right fastener for every construction challenge. The new MB/Delta Drill Screw uses advanced production techniques to produce a sharp, fast-drilling, milled-point fastener. Amtechfs also offers a complete range of structural bolts in all grades, as well as anchor bolts ready for immediate shipment.

Applied Bolting Technology

1413 Rockingham Road Bellows Falls, VT 05101 Ph: 800.552.1999 or 802.460.3100 Fax: 802.460.3100 www.appliedbolting.com



Squirter®-Twist bolts are twist-off bolts that DO NOT twist off! We removed the shear grove! Squirter-Twist bolts look

like TC bolts with its splined end, but they have a hex head. With their TC spline drive, installation is always one person from one side with a standard TC wrench. Unlike TC bolts, Squirter-Twist bolts do not break off at a certain torque. Heavy plies can be drawn-up without the end twisting off. No touch-up of the zinc coating at the break-off is needed. The hex head allows a spud to be placed on the bolt head if any problems develop or the bolt needs to be removed.

Arc Machines, Inc.

10500 Orbital Way Pacoima, CA 91331 Ph: 818.896.9556 Fax: 818.890.3724 www.arcmachines.com



Arc Machines, Inc., founded in 1976. manufactures automatic orbital tube,

tubesheet (GTAW) welding systems. Industries like semiconductor, food, dairy, biotechnology/pharmaceutical, aerospace, ship building and power generation use our line of equipment. Our tube-welding system is centered on the Model 207 Power Supply and line of Model 8 and 9 Series Weld Heads, which accommodates diameters from 0.093" (2.3 mm) to 7.5" (190.5 mm) O.D. Our newest tube welding head, the Model 4, is designed for high duty cycle welding of tube sizes up to 1" O.D.

ARCON Welding LLC

2203 Northwood Drive, Building 10 Salisbury, MD 21801 Ph: 410.572.6000 Fax: 410.572.6027 www.arconweld.com



ARCON Welding manufactures "The Workhorse" welder line designed for the steel construction industry. Built to operate in harsh environments. these welding machines weigh around 80lbs.

use SCR-type inverters for long life, and are housed in rugged, fiberglass-reinforced cases. The Workhorse product line includes the 300S Lift-start Stick/TIG welder, the MIGweld 300MS, the 700VDCpowered Ironhorse 300S, the TIGweld 300ST Capacitor-discharge arc-starter TIG welder, and the newly released 1200 Amp Studhorse that is capable or welding full-base 5/8" studs. Options include the Seahorse version for anti-corrosion protection and the Warhorse version where "dirty" voltage and spikes are extreme or generators are used for power. All Workhorse machines include an operator manual and a limited three-year warranty. Free tech support is available to Workhorse owners during the warranty period.

Biach Industries. Inc.

75 Chestnut Street Cranford, New Jersey 07016 Ph: 908.276.3110 Fax: 908.276.0815 www.biach.com



Since 1955. Biach has designed and manufactured bolt-tensioning systems for the construction. power generation, naval nuclear. petro-chemical and refinery industries. Biach engineers review

customer data to develop the equipment design suitable to the working conditions, environment, bolting geometry, clearance concerns of adjacent components, time concerns and worker ease. Close attention is given to material and bearing stresses. load requirements and safety. Biach provides documentation services through its Biach Information Arts (BIA) division to gather and retain knowledge obtained over the years. BIA also produces complete training packages for training crews on the use of Biach systems. Biach's Field Service Team regularly supports commercial nuclear plants during outages and provides on-site training sessions on Biach equipment.

ESAB Welding & Cutting Products

411 South Ebenezer Road Florence, SC 29501 Ph: 800.ESAB.123 Fax: 843.664.4258 www.esabna.com

ESAB's PowerCut®-1250 PlasmarcTM delivers cutter power and fast cutting speeds in an 86-lb package. You can make plasma cuts up to 11/4" (sever $1^{1}/2$ "). The composite fiherglass case is suit-



able for harsh environments like construction sites. The machine fits through manholes and tight spaces. A power-line conditioner allows it to operate with poor power lines. The PowerCut-1250 arrives readyto-cut and includes the PT-32EH torch. ESAB's Coreshield® 6 and Coreshield® 8 are for bridge and structural fabrication in seismic areas. These selfshielded, flux-cored wires meet FEMA 353 Specification. Coreshield 6, an E70T-6 wire, is for horizontal applications. Coreshield 8, an E71T-8 wire, is for all-position welding.

Fabsco Corp.

1745 West 124th Street Calumet Park, IL 60827 Ph: 708.371.7500 Fax: 708.371.7524 www.fabscocorp.com

Fabsco Corp. is a 43-year-old company located in Calumet Park, IL, near Interstate 57. Fabsco manufactures anchor bolts: full and specialty-threaded rods in various material grades made from domestic steel, with threading capabilities from 3/8" diameter to 6" diameter. Fabsco also specializes in special packaging, vender-managed inventory programs. and welding and rebar cage assemblies.

Haydon Bolts, Inc.

Adams Avenue & Unity Street Philadelphia, PA 19124-3196 Ph: 215.537.8700 Fax: 215.537.5569 www.haydonbolts.com

Haydon Bolts, Inc. offers the Tone M221 swivel head TC bolt wrench. The head moves 90 degrees to the left or right of the center axis in order to allow easy installation of TC bolts in hard-to-reach areas. Haydon sells, rents and services Tone TC bolt wrenches and the "Simple Torgon" electric wrench for hex bolts from 5/8" to 11/4" diameter. Haydon specializes in custom-manufactured anchor rods, tie-rod assemblies, u-bolts, eye bolts and j-bolts up to 4" diameter and up to 40' long, with either roll or cut threads. Haydon distributes of A325-1, A325-111, A490, A449 and A354-BD hex structural bolts and F1852-1 (A325) and A490 TC bolts.

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Inventory Sales Co.

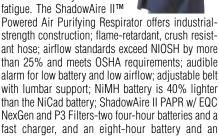
9777 Reavis Road St. Louis, MO 63117 Ph: 314.776.6200 or 800.272.7883 Fax: 314.776.0054 www.inventorysales.com

Inventory Sales Company supplies: A325 TC bolts and hex-headed concrete anchors and shear connectors, anchor bolts, masonry anchors, deformed bar anchors, full line of fasteners, new, used and repairs of shear wrenches and all stud-welding equipment along with diesel generators. A fully equipped fabrication shop provides products such as shim plates, connection angles and embedment plates. ISC recently consolidated eight buildings in St. Louis into one 240,000-sq.-ft facility. Along with a fully staffed warehouse in Kansas City, ISC offers a central US location to handle the needs of erectors and fabricators.

Jackson Products

801 Corporate Centre Drive, Suite 300 St. Charles, MO 63304 Ph: 636.300.2700 Fax: 636.300.2810 www.jacksonproducts.com

NexGen™ EQC® Auto-Darkening Welding Helmet offers 3N1™ technology for three modes of operation: weld, grind or torch; Intellisense™ technology detects welds less than 5 amps; SmartView™ LCD for fingertip control information; a two-year warranty; Clear View Light State keeps the lens down at all times to reduce eye strain and fatigue. The ShadowAire II™



LeJeune Bolt Company

overnight charger.

3500 West Highway 13 Burnsville, MN 55337 Ph: 800.872.2658 Fax: 952.890.3544 www.lejeunebolt.com



LeJeune Bolt Company supplies fasteners, weld studs, anchors and equipment to the construction, utility and OEM markets. Construction and industrial fasteners are shipped to distributors and end users across North America and beyond. LeJeune has a company-wide commitment to timely delivery, quality products and exceptional service.

The Lincoln Electric Company

22801 St. Clair Avenue Cleveland, OH 44117-1199 Ph: 216.481.8100 Fax: 216.486.1751 www.lincolnelectric.com

The Air Vantage® 500 unit is a combination welder, generator and air compressor. It features a patent-pending direct gear-driven compressor with belts no or clutches to wear out. This compressor, rated at 60 CFM, 100 PSI



at 100 percent duty cycle, pumps out enough air for arc gouging, plasma cutting or almost any air tool. The unit comes standard with up to 20,000 watts of 3-phase 240V AC generator power and provides 12,000 watts continuous 1-phase AC generator power. It also delivers high output welding capability for stick, TIG, MIG and flux-cored welding. The unit also has a stainless steel roof, side panels and engine-access door.

Lincoln Structural Bolt

25600 North 58th Court, Suite 2 Lincoln, NE 68507 Ph: 402.464.4433 Fax: 402.464.4855 www.lincbolt.com



This distributor of special and hard-to-find structural products currently carries: ASTM Bolt Standards A307, A325, A325M, A449 and A490; Grades A563 DH.

DH3, C, C3 and A194 2H Nuts; F436, F844 and beveled washers; load indicating washers in Type 1, 3 and Squirter®; A325 and A490 tension control bolts; structural metric products; fasteners in Grades 2, 5, and 8; expansion anchors; all thread studs and rods; coatings available in Plain Type 1 and Type 3; as well as mechanically and hot dip galvanized and zinc-plated. Full certifications and in-house rotational capacity tests are offered at no cost. Computerized lot numbers make tracking products easy.

Lindapter North America, Inc.

3929 Varsity Drive Ann Arbor, MI 48108 Ph: 888.724.2323 Fax: 888.677.2339 www.lindapterna.com



Lindapter North America Inc. specifies, designs and sells structural steel clamping systems. Lindapter connections do not require welding or drilling to existing or new primary steel, and eliminate problems like hot work permits, hazardous fumes, weakening of the primary steel

and specialized labor costs. Monorails, cranes, hoists, pipe hangers, and utility connections all use Lindapter connections. Shims, clip washers or packing materials allow the clamps to adjust to any flange thickness; self-adjusting clamps are also available. Lindapter's Hollo-Bolt safely connects hollow steel sections in areas where access is available from only one side.

Miller Electric Manufacturing Co.

P.O. Box 100 Lithonia, GA 30058 Ph: 800.4.A.MILLER (800.426.4553) Fax: 877.327.8132 www.millerwelds.com



Through state-of-the-art technological advances, Miller Electric Mfg. Co. of-fers arc welding and cutting equipment for manufacturers. Miller's products cover a wide range of applications and processes, including gas-engine driven welding generators, such as the

Bobcat™ 250 and Trailblazer® 302. Miller also carries diesel engine-driven welding generators (PRO 300 and Big Blue® 400 and 500); multiprocess and multioperator power sources (XMT® Series and XMT® 304 Rack); and plasma cutters (Spectrum® 2050).

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Multiquip, Inc.

18910 Wilmington Avenue Carson, CA 90746 Ph: 800.421.1244 Fax: 310.537.3927 www.multiquip.com



Multiquip's new GAW-135H and GAW-180HE welder/generators are lightweight and compact power sources providing arc-welding characteristics. The GAW-135H is fueled by

a 5.5-horsepower Honda GX-200 gasoline engine and combines 135 amps of DC welding power with a 1.5kW AC output. With a dry weight of only 110 pounds (49½ kilograms), the GAW-135H is easy to carry around the job-site and in confined areas. Mounting it to service trucks or on high reach baskets is useful for utility welding applications. A 6-position dial, with settings of 40, 60, 80, 100, 115 and 135 amps, controls the current.

The GAW-180HE is a 180-amp welder/3kW generator combination engineered with a permanent magnet alternator, which reduces the GAW-180HE's weight to 242 pounds (110 kilograms). It has an 11horsepower Honda GX-340 gasoline engine and is useful for service trucks, fence companies, utilities and general contractors. An adjustable current range from 50 to 180 amps, a 20-amp GFCI receptacle and 30-twist lock receptacle are provided. The GAW-180HE's new arc-force control feature lets the operator fine-tune DC currents during low voltage welding conditions. It also prevents electrodes from sticking during short arc length welding. Standard features on both models include wing nut connections for the welding cables, idle control low oil shutdown.

Nelson Stud Welding Inc.

7900 West Ridge Road Elyria, OH 44035 Ph: 440.329.0400 Fax: 440.329.0492 www.nelsonstudwelding.com



Nelson Stud Welding manufactures concrete anchors and deformed bar anchors for the pre-cast industry. For bridges and high-rise construction projects, Nelson (ISO/QS9000 certified) manufactures shear connectors in both standard and extralong lengths. These shears tie bridge decks or floors to the structural-steel frame, resulting in a composite design. Many products go to safety-critical applications such as nuclear containment vessels, missile silos, fuel-rod storage facilities, and tunnels. Studs and materials are manufactured, tested and certified in compliance with AISC, AASHTO, AWS D1.1, D1.5 and other ISO and EN codes. Nelson also manufactures threaded studs, refractory anchors, collar studs and others for the electrical and mechanical trades.

Nucor Fastener Division

6730 County Road #60 P.O. Box 6100 St. Joe, IN 46785 Ph: 260.337.1626 or 800.955.6826 Fax: 260.337.1726

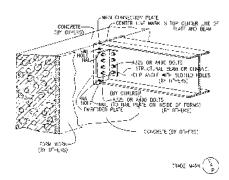


Nucor Fastener manufactures grades A325, A325 Type 3, A325-T, A325M, A490, and A490 Type 3 heavy hex bolts. The A325's are offered in several fin-

ishes including black (plain), hot-dip galvanized, and mechanical galvanized. Nucor offers an entire line of F1852 (A325) and A490 Tru-Tension $^{\rm TM}$ assemblies. Standard hex structural bolts are offered in $\frac{1}{2}$ " through $1\frac{1}{4}$ " diameters up to 10" in length. Nucor's Tru-Tension (TC) assemblies are available in $\frac{3}{4}$ " through $1\frac{1}{6}$ " diameters. They stock structural nuts from $\frac{5}{6}$ " through $1\frac{1}{4}$ ", manufacture sizes $\frac{5}{6}$ " through 1" and offer ASTM grades C, C3, DH, DH3, and 2H. Nucor Fastener is ISO9000 and QS9000 certified. Containers are identified with lot numbers for traceability from raw material through processing and final inspection.

RGM Structural Steel Detailing, Inc.

195 Industrial Drive
P. O. Box 823
Grand Island, NY 14072
Ph: 716.773.5546
Fax: 716.773.5583
www.boltableanchorplate.com



The VeRost Boltable Anchor Plate eliminates the dangerous and costly practice of field welding to a blind embed in concrete foundation walls. It provides connections for use on precast or tilt up panels and for structural steel from a W4 to W36 beam sizes. Beams are slotted for the normal adjustment allowed for concrete, as well as the outstanding legs of the connection angles. The General Contractor simply locates the Boltable Anchor Plate at the center top of the beam on the form before nailing the plate to the inside of the form. The reinforcing is not interrupted and easily passes the anchor plate studs. As with any connection, the Engineer of Record must approve this connection for the specified project.

SidePlate Systems, Inc.

23422 Mill Creek Drive, Suite 215 Laguna Hills, CA 92653 Ph: 800.475.2077 Fax: 949.305.6395 www.sideplate.com



SidePlate™ steel moment frame connection technology responds to multi-hazard design challenges with the SureFramesystem: a structural framing system for wind, earthquake and progressive-collapse mitigation. It is compliant with all current U.S. government progressive collapse design standards and reduces overall steel fabrication and erection costs up to 15%. Blast mitigation attributes include discrete beam-to-beam continuity, connection resilience, connection redundancy, reliable inelastic connection, rotational capacity, concurrent reserve, and axial tension capacity. Services included with SidePlate connections include: technical assistance to Structural Engineer of Record in the optimization. modeling and dynamic analysis of the global lateral frames, analysis of identified "missing column" critical collapse scenarios, design of all steel frame SidePlate connections (including calcs, details and specifications), review and disposition of Side-Plate[™]-related shop detail drawings. WPSs and PQRs, and visits to shop and field for quality assurance.

Simpson Strong-Tie Anchor Systems

Simpson Strong-Tie Anchor Systems 4120 Dublin Boulevard, Suite 400 Dublin, CA 94568 Ph: 925.560.9000 Fax: 925.833.1496

www.simpsonanchors.com

Simpson Strong-Tie Adhesive Anchors Systems provide anchoring products that meet all applications. The SET epoxy-anchoring system was the first adhesive to be listed for seismic applications by ICBO and offers high load values. Simpson's Acrylic-Tie adhesive is



formulated to flow easily in cold weather and cure down to zero degrees Fahrenheit, so it can be installed in summer or winter. Both products have been tested in concrete and masonry and feature an array of code reports. The Titen HD anchor for concrete and masonry can anchor fixtures and base plates. It's a heavy-duty screw-type anchor available in $\frac{3}{6}$ "- $\frac{3}{4}$ " di-

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ameters. The threads on the anchor undercut the base material as it is driven into the hole during installation, resulting in a vibration resistant, high-strength anchor. The length is stamped on the head of the product, and the patented thread design requires less installation torque. The anchor installs using standard drill bits and is removed easily.

St. Louis Screw & Bolt

6900 North Broadway St. Louis, MO 63147 Ph: 800.237.7059 Fax: 314.389.7510 www.stlouisscrewbolt.com



St. Louis Screw & Bolt (SLSB LLC) stocks structural bolts, TC Bolts, anchor bolts, and fabricated rod products. Many grades of domestically produced steels are available for special needs: diameters ½" through 4", and up to 40' in length. SLSB is a charter member of the Industrial Fastener Institute (IFI) and an associate member of the AISC and the NSBA. SLSB's in-house quality lab is A2LA certified and CALTRANS approved. SLSB ships to every state in the USA and any foreign country.

Superbolt, Inc.

P.O. Box 683 Carnegie, PA 15106 Ph: 412.279.1149 Fax: 412.279.1185 www.superbolt.com

Superbolt manufacturers patented Multi-Jackbolt Tensioners, designed to solve bolting problems, save time and money, and eliminate unsafe, time-consuming bolting methods. Products require only hand tools for installation and removal. You don't need expensive tooling (hydraulic wrenches, stud heaters, etc.), and worker safety is greatly increased. Visit the web site to see Superbolt's different applications.

TurnaSure LLC

340 East Maple Avenue, Suite 305 Langhorne, PA 19047 Ph: 800.525.7193 Fax: 215.750.6300 www.turnasure.com

TurnaSure manufactures Direct Tension Indicators (DTIs), Tension Indicating Washers (TIWs)



and Load Indicating Washers (LIWs) for use in the structural, automotive, off-highway, pressure vessel,

and anchorage industries. TurnaSure also produces special load-indicating washers for numerous special applications in which the engineer needs confirmation that prescribed bolt tension has been achieved in a tightened-fastener assembly. TurnaSure provides on-site product support free-of-charge.

Tru-Weld

460 Lake Road Medina, OH 44256 Ph: 800.321.5588 Fax: 330.725.0161 www.tfpcorp.com Tru-Weld is a manufacturer of weld studs, stud-welding equipment, and stud-welding acces-

sories. Tru-Welds manufactures a full line of weld studs, including concrete



anchors, shear connectors, threaded studs, deformed bar and stud welding equipment. Tru-Weld manufactures stainless steel weld studs ranging in diameter from ¼" to 1". Tru-Weld also manufactures a full line of stud welding equipment available for rent or purchase. The equipment line includes a TW1200, SC2000, and the newly added SCD3250.

Vermont Fasteners Manufacturing

P.O. Box 702 Swanton, VT 05488

Ph: 802.868.3663 or 450.658.8741

Fax: 802.868.2089 www.vfm.com

Vermont Fasteners manufactures manufactures high-strength structural bolting products, in cluding ASTM A325 structural bolts in Type 1, Type 3 weathering



steel, mechanical, galvanized and hot-dip galvanized finishes. VFM produces ASTM A490 bolts and F1852 tension-control structural bolts on both A325 and A490 grades. Vermont also stocks nuts and washers, with products stocked at locations throughout North America.