

Structural Steel Bender/Rollers

The following firms offer structural steel bending and rolling services. The AISC logo next to a listing indicates that the firm is an AISC Associate Member bender/roller or an AISC Active Member fabricator providing bending and rolling services.

A-1 Roll Co.

586.786.6677

Mount Clemens, Mich.

www.a1roll.com

Advanced Bending Technologies, Inc.

604.856.6220 / 800.563.BEND

Langley, British Columbia, Canada

www.bending.net

Albina Pipe Bending Company, Inc.

503.692.6010 / 866.252.4628

Tualatin, Ore.

www.albinapipebending.com



Specializing in pipe, square and rectangular tube, structural steel, and spiral bending, forming, and fabrication since 1939. Ability to bend architecturally exposed material ranging from 1/8" to 26" OD. 1/2" up to 20" tubing (easy way, hard way, compound or off-axis). Angle, flat bar, square bar, wide-flange (I-beam), channel, plate, split tee, etc. (easy way, hard way or off-axis). Architectural exposure-quality spiraling of tube steel, channel, plate, and pipe to amazingly tight radii and steep pitches.



Bendco Bending and Coiling

713.473.1557

Pasadena, Texas

www.bendco.com

BendTec, Inc.

218.722.0205

Duluth, Minn.

www.bendtec.com



Induction bending of structural steel and pipe sizes ranging from 2" to 66" in diameter. BendTec is an AISC Certified fabricator for conventional and complex steel building structures, simple steel bridges, and major steel bridges with endorsements for sophisticated paint and fracture-critical. Also provides fabrication of structural steel and pipe services including welding, machining, heat-treating, quality control, painting and coating, and engineering services.

Bowers Fabrication

770.787.5331

Oxford, Ga.

www.bowersfab.com



Bowers Fabrication is a one-stop resource for custom heavy steel parts; large capacity plate rolling, bending, and cutting; large structural angle, beam, and tube rolling; professional fabrication (all types); and prompt, courteous service and delivery.

Chicago Metal Rolled Products Co.

800.798.4504

Chicago, Ill.

www.cmrp.com



Roll-curving structural steel and plate: Every size of angle, bar, channel, and tee as well as beam up to W44x285 the hard way on the world's largest beam roller. Plate rolling to 13/4" x 11 1/2' into cylinders and cones. HSS Bending: Tube and pipe up to 20" OD, from tight bends (2x the OD of the pipe) to large sweeps. Square tubing up to 16". Rectangular tubing up to 20" x 12".



Low-deformation, thin-wall bending to keep members light in weight-sensitive applications. Special Rolling: In addition to single-radius bending in one plane, rolling off-axis and multi-axis bends; multi-radius and reverse bends; true, helical coils; and plumb, circular, stair stringers. Roll-curving of formed shapes and extrusions: Strut and other formed channels, formed angles, hat sections, etc.; aluminum extrusions to create arches and bows on curtain wall and storefront systems. 2 to 3 day service. 96% on-time delivery for all products listed above. Hard way, easy way and every way in between! Plants in Chicago and Kansas City, Mo.

Clayton Industries, Inc.

205.715.2000

Birmingham, Ala.

www.claytonind.com

Greiner Industries, Inc.

717.653.8111

Mount Joy, Pa.

www.greinerindustries.com



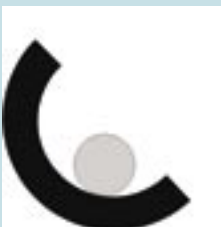
Structural shape rolling and beam splitting: Roll I-beams up to 40" the easy way and 24" the hard way, tubing up to 26" by 16" or 20" square, and pipe up to 20" diameter. Precision-cut I-beams up to 36" into tees. Blasting and coatings: 500-ft-long state-of-the-art facility with 100-ton "four-point-pick-and-carry" crane system. AISC – Sophisticated Coatings Endorsement and SSPC-QP3 certification for the application of protective coatings. AISC structural steel fabrication: AISC certified for Major Steel Bridges and Complex Steel Buildings with Fracture-Critical and Sophisticated Coatings Endorsements. Specializing in the fabrication of large trusses, plate girders, and heavy structural steel building columns. Machining: Large CNC horizontal boring mill with 12-ft by 30-ft machining envelope. CNC gantry type machining center with 10-ft by 10-ft bed. Specializing in heavy base plates and large splice plates.

Hodgson Custom Rolling, Inc.

905.356.8132 / 800.263.2547

Niagara Falls, Ontario, Canada

www.hodgsoncustomrolling.com



Hodgson Custom Rolling, Inc. specializes in the rolling, bending, and forming of heavy plate from 1/4" to 7" thickness, including cylinders, cones, structural sections, angle, wide-flange beam, I-beam, channel, pipe, tubing or rail, stringers for spiral staircases, etc. ASME certified, we service multiple industries including heavy manufacturing, oil, gas, hydroelectric, petrochemical, steel, mining, etc.

Kottler Metal Products, Inc.

800.678.0808

Willoughby, Ohio

www.kottlermetal.com



Structural steel bending capacity to form up to 40" channel/I-beam, both easy way and hard way; 20" tube and pipe, with minimal distortion, to the highest architectural standards. Pipe bending capacities include mandrel bending of pipe and tube up to 12" and roll bending of pipe and tube up to 20". Round, square, and rectangular with minimal distortion. Plate bending capacities with the ability to bend up to 1"-thick in cylinders and conicals. Rotoform capacity with the ability to bend up to 12" round pipe and tube as small as three times the diameter and with multiple radii.

Kubes Steel, Inc.

877.327.8357 / 905.643.1229

Stoney Creek, Ontario, Canada

www.kubesteel.com



Kubes Steel is proud of the service we offer to the steel construction and fabrication industry as Canada's premier provider of structural, section rolling, forming, and prefabrication services. We offer Canada's largest multi-section roll and specialized section bending capacity, including sections to a depth of 40" and pipe to 42" diameter. Kubes Steel's customer list embraces many of North America's preeminent fabricators. Call us to make your next project take shape.

Longero

303.964.3363

Denver, Colo.

www.longero.com

Mark IV Metal Products, Inc.

310.217.9700 / 800.663.4760

Los Angeles, Calif.

www.markivmetal.com

Marks Metal Technology

800.526.1031

Clackamas, Ore.

www.marksmetal.com



Diamond curve technology: For hard way beams minimizes distortion and reduces the need for tails. Reverse curves without tangents are easily accomplished. Circular stairs, stringers, and components: The experience and geometrical skills to make your stairs right the first time. Components: stringers, handrails, tread, and landings. Complete stairs: tubular steel, structural channel, or plate. Plate rolling and custom profile shaping: Rolls and forms plate and custom profiles to exacting requirements of roundness and dimensional accuracy. Tees, beams, angle, pipe, bar, channel, cylinders, cones, cambering, and more. Structural fabrication: Skilled in stainless, aluminum, and mild steel fabrication to AWS, ASME, and AISC standards.

Max Weiss Co.

888.649.4377

Milwaukee, Wis.

www.maxweiss.com



Max Weiss Co. has over 60 years of experience in metal working, ranging from blacksmithing and hot working of steel for artistic projects and industrial parts to forming and rolling of large structural steel sections for major architectural projects. Complex curved sections for canopies and façades for stadiums, commercial and municipal projects are



our specialty. Your inquiry early in the design process will allow our expertise to save you time and cost in bringing your concepts to reality. Our unique capabilities in structural steel forming and fabrication and our high level of quality and service combine to make your project great.

Metal Works Corp.

800.516.1300
Baton Rouge, La.
www.pipebends.com

Moiron

616.784.7000
Sparta, Mich.
www.moiron.com

N.J. McCutchen, Inc.

209.466.9704
Stockton, Calif.
www.njminc.com

Oakley Steel Products Co.

888.OAKLEY2
Bellwood, Ill.
www.oakleysteel.com

Oakley Steel Products is one of the largest, most diversified suppliers of custom bent, shaped, and formed parts to fabricators and contractors. In our state-of-the-art facilities, we shape carbon, stainless, aluminum, and other various alloys to exact specifications. We specialize in spiral stair stringers made from tubes, channels, or plates; plate (rolling) from sheet metal 10 gauge up to 6" thick, 12' long; plate (forming) to ¾" thick, 20' long; hard way beams up to 36"; easy way beams up to 44"; split beams; straightened tees and much more.



For more information about AISC Associate Membership for bender/rollers and AISC Active Membership for fabricators, contact Carly Moore, AISC's Membership Services Manager, at moore@aisc.org or 312.670.5442.

Paramount Roll & Forming, Inc.

562.944.6151
Santa Fe Springs, Calif.
www.paramount-roll.com



Since 1963, Paramount Roll and Forming has been in the business of bending steel and other metal. We provide structural steel rolling, forming and bending for aerospace, architectural, industrial, transportation and commercial uses. We bend tubes and pipes, channels and beams, tracks, and railings. If it's steel or any other metal, we can bend it to the precise measurements you need.

Shaped Steel, Inc.

866.781.5717
Liberty, Mo.
www.shapedsteel.com

Tulsa Tube Bending

918.446.4461 / 888.882.3637
Tulsa, Okla.
www.ttb.com

WhiteFab, Inc.

205.791.2011
Birmingham, Ala.
www.whitefab.com



Rolling or bending structural sections through 27" beams the hard way. Patented process reduces distortion on thinner, tighter radius sections. Rolling or bending square and rectangular tubes up to 20"×12" hard way or easy way. Plate shearing, bending, and rolling cut to length line; 1,000 ton brake, ½"×20' shear. Can form many complex bends.

William A. Schmidt and Sons

610.874.8436
Chester, Pa.
www.wasinc.com