

**FOR THE PAST 50 YEARS,** Modern Steel Construction has chronicled the growth of the fabricated structural steel industry. Whether it was the first North American use of high-strength steel or the industry shift to A992, *MSC* illustrated the trends in steel design and construction through thousands of pages of project profiles, technical reports, and new product information.

The magazine's roots actually go back to 1930, when AISC launched *Aminsteel News* to keep members informed about the fledgling association's work. By 1938, it had morphed into *The Steel Constructor*, which included association news and technical updates. By 1944, it was supplanted by *Steel Construction Digest*, a newsletter with a reach extending for the first time beyond the association's membership.

Finally, in 1961, Modern Steel Construction was born.

For half a century, *Modern Steel Construction* has presented the latest information on both buildings and bridges. We covered the nation's first welded suspension bridge in 1964 and just last year we wrote about innovative folded plate girder systems. In the 1960s, we wrote about structural innovations such as composite construction and today we're covering such topics as self-centering frames and slit steel-plate shear walls. We wrote about the beginning use of spray-applied fire protection in 1970 and we're now covering shop-applied intumescent paints.

The following pages present a pictorial of 50 years of *MSC*. But if you want more, please visit **www.modernsteel**. **com**. We've posted every issue for your reading enjoyment (just click on the archives link in the upper right hand corner).

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## SELOMIC DESIGN

1994: *MSC* notes that only four states require continuing education for renewal of P.E. licenses.

1994: MSC extensively covered the Northridge earthquake and the resultant seismic research. 1996: H. Louis Gurthet begins a 10-year tenure as president of AISC (yes, the same Lou Gurthet who now handles *MSC* ad sales!).



1994: Moment connections provided both long spans and structural stability on the Bullocks department store building in Burbank, Calif.

St uses of the

#### By Jo. n R. Boekelman, P.E., and

1994: For the first time, MSC printed the complete list of AISC Certified fabricators.

Advanced Biomedical Research in Boston represents a series of "firsts".

For Boston University, the building is an important first step in a joint development

between its n edical campus and





1995: Finally answering the question of why we put a Christmas tree atop a building during the topping out ceremony.

1995

1996: Five years before 9-11, owners and designers were already concerned with the potential for terrorism. New York City's new 911 service center is designed to resist a terrorist attack.

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1996: AISC

introduces its

first website.



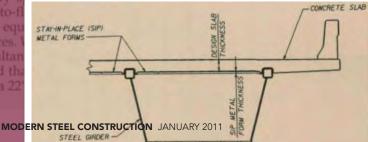


1994: Larry Griffis' T.R. Higgins lecture offered everything you need to know about composite frame construction, using the Bank of China in Hong Kong as one example.

1996: The Reduced Beam Section (dogbone) is introduced.



1995: Post tensioned box girders were an aesthetic and cost-effective option on three Florida bridges.

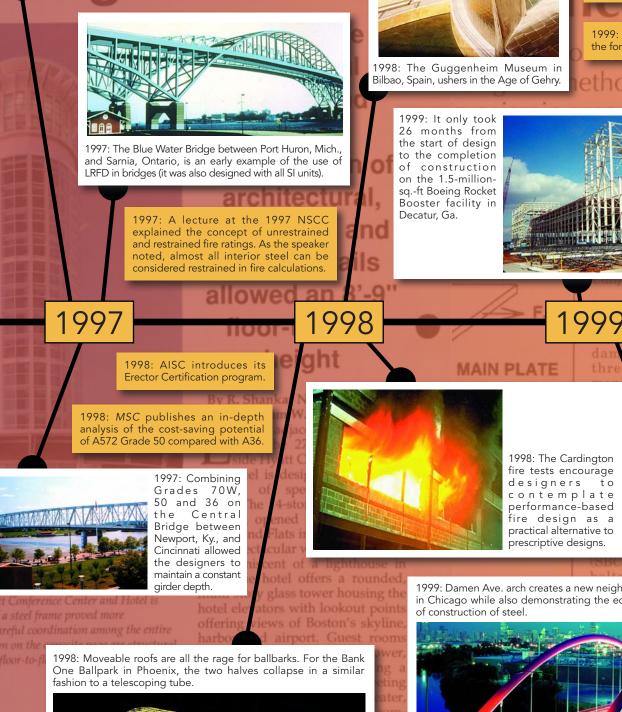


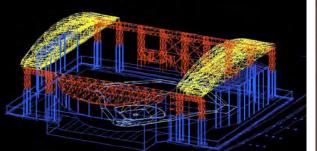
1996: Seismic design is in the forefront of everyone's mind. This issue featured new information on weld toughness and introduced *MSC* readers to the first of a series of proprietary seismic solutions: the MNH-SMRF Connection, now known as the SidePlate<sup>®</sup> connection.





1997: The Niles West Field House in Skokie, Ill., minimized its internal volume (and therefore the space that needed to be heated and cooled) by moving the structural system outside the building.





1999: A992 is introduced.

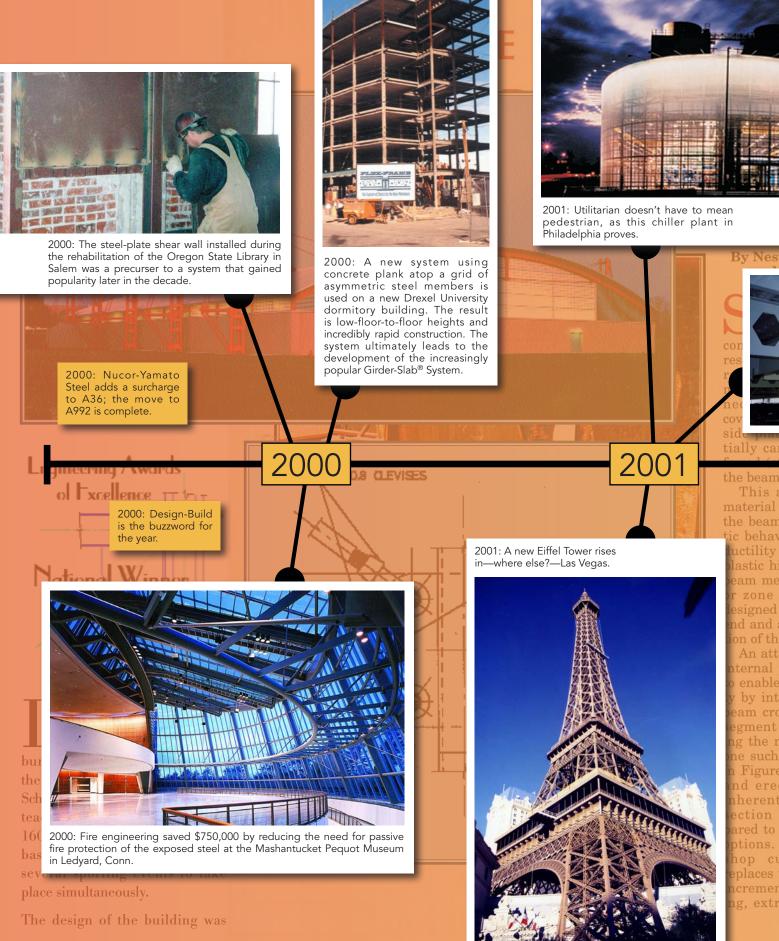
1999: Damen Ave. arch creates a new neighborhood landmark in Chicago while also demonstrating the economy and speed



1999: The Steel Conference heads north to Toronto and is renamed the North American Steel Construction Conference

the forefront of steel design.

1999: AISC pushes EDI to



MODERN STEEL CONSTRUCTION JANUARY 2011 18 / Modern Steel Construction / April



tor R. Iwankiw, P.E.,

ior and to relocate the

nge location within the

of inelasticity is still



demand 2001: AISC opens the Steel Solutions Center.

2001: AISC's parking structure and multi-story residential initiatives are in full-swing.

The Lux

ridge, Arb

with the

2002: Who says steel can't be fun? Few visitors to Seuss Landing in Orlando are aware of the complex geometry for the steel frame supporting everyone's favorite cat in a hat.

nd results that were specimens were tested ith-Emery Company

rcial testing and insp

mpany in Los Angel

summarizes the full-sca

W30x99 beam conn I testing); the other a W36x150 beam o (large-size ed in SAC Phase structural shapes testing). TM A572 grade 50 were of Two different fabricaased upon this test

2002: After a pair of errant barges knocked down the I-40 bridge at Weber Falls in Oklahoma, the steel industry mobilized to get a new bridge up and open in just two months.





2002: Everyone, including Case Western Reserve University in Cleveland, wants their own Frank Gehry building. duce

ritical beam 45 percent

noth

ting

court facilities in either the final design phase or the final stages of plan check. These facilities were all designed using steel special moment-resisting frame

SMRF connection fractures following the Northridge earthquake left the County with an urgent need to quickly find an alternative design system.

County engineers recognized

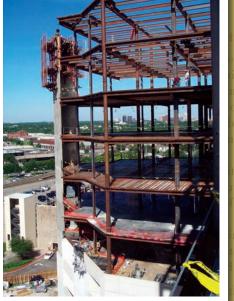
#### SEARCHING FOR SOLUTIONS The swift actions by local

SMRF connection and prohibit

# Perform Based



2003: Steel framing dominates the early ranks of LEED-certified buildings, including one of the first Gold projects, the Department of Education Building in Sacramento.



2003: For the Dallas Children's Medical Center, steel was the answer for adding six stories to the existing concrete structure.

2003

ture/time ( temperature controlling achieves th tance of the

#### andard fire resistance test

#### resistance requirements in the

2004: Houston's Reliant Stadium sets a U.S. record for the size of an opening in a moveable roof stadium.



ime to the nearest minute, between commencement of heating and failire under one or all of the criteria outlined above (load bearing capaci-

fire resistance are normally specified as half hour one hour and/or two

2004: An entire issue devoted to green construction includes a discussion of the designing for deconstruction as well as a look at a 454,000-sq.-ft green roof atop a Ford Motor Co. plant in Dearborn, Mich.



The graph shows the temperature/time curve for the standard test S. Specification.

2003: MSC publishes an AESS Specification.



differences and severity ined well as urve. This fig any cases per re over-speci test results





2003: The Gaylord Texan featured cellular steel beams—and will play host to NASCC: The Steel Conference in 2012.

#### me (Minute:

Effect of window area on fire temperatures during burn ventilation (SCI 1991).

### CURIOUS ORIGINS

## **WHY A** /hether the cust

tive Americans portant custom

DID THE TOPPING OUT REMONY ORIGINATE? ore than a dozen read2005: The parking structure for the Legacy Salmon Creek Hospital in Vancouver, Wash., is an early example of the SmartBeam<sup>™</sup> system in a parking structure.





2005: Building 1 at Santa Row in San Jose, Calif., was one of the first to use the proprietary ConXtech system.

uilding is buildings

2004: The US20 brige over the Iowa River is the first in the U.S. to use the incremental launch method for erecting an I-girder bridge.



2004

2004: Santiago Calatrava's Sun Dial Bridge in Redding, Calif., works as both a sculpture and as a bridge. 2005: Roger E. Ferch becomes AISC's new president.

imber as primary building naterials, ironworkers naturally

As fron and steel

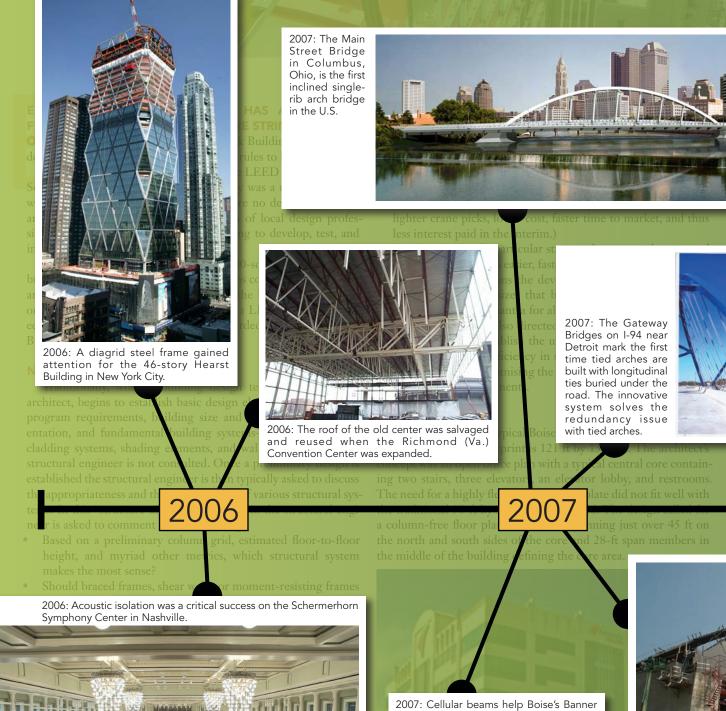
ut ceren ony—with a tree AND a flag on the over of The Ironworker in 1984.

2005 are a fine of the early photoengraing out. Strangely enough ing out. Strangely enough out. Strangely enough ing out. Strangely enough out. Strangely enou

> 2005: Buckling Restrained Braced Frames (BRBF) became very popular later in the decade. Shown is an early example at the Intermountain Medical Center in Murray, Utah.



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During the meeting, the structural engineer asked some unusual questions to test the team's and owner's commitment to cost-effective, efficient design. While structural design itself contributes very few possible points to a project's LEED "point total," it can result in increased points for other disciplines. Some of the questions were:

- How does the selection of a particular structural system affect construction schedule or accelerate construction?
- How little structure is required to complete the structure? MODERN STEEL CONSTRUCTION JANUARY 2011

2007: Cellular beams help Boise's Banner Bank achieve green goals while also providing long open spaces and low construction costs.











2008: The Bank of America Tower in New York City features 15-ft cantilevers to create column-free executive offices.



2008: Southpark Hospital in Shreveport, La., remained fully operational while an additional floor was added.



2007: The Blennerhassett Bridge over the Ohio River between West Virginia and Ohio used 30 million lbs. of HPS for its 4,000-ft span.

ere, consists of 2.1

m the New York nhattan. tural system would help sive construct floor plan a rectangle w 2008

**OF AMERICA TOWER AT** nt Park, the new head-marters of America's New York City , which will be commeted in hen the steel for the architectopped out at 1,200 ft this past , it completed the structural .1 million sq. ft of difice space tically over 55 stories. At the of things, the new skyscraper les three cellar levels, an underdestrian passage, and a restored theater. To make all of this ther, an equally sizeable effort



2008: A steel framed, post-tensioned slab system proved economical for a parking structure at Ruby Memorial Hospital in Morgantown, W.Va.

2008: The Dallas Cowboys Stadium boasts the largest single-span roof structure in the world.



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hared by several reduced the tom Bank of Americs lower floors, the that give the h red shape make to r for the upper ecause every flo ent, keeping the niform at each s her study, this ti architect. Thei n wall comparent to remained ve

mullions that app rojected onto majo columns would a either scheme.

ond mullion sch he architect and heficial structurally columns to main ent to the core a ns where only the not their location internation



2009: Shop-applied intumescent fire protection cuts the construction schedule on the the BJC Institute of Health in St. Louis.



2010: A look at thermal bridging in steel structures.

### 2009

2009: Exposing the New York Times Building's structural system on the exterior of the building is part of a design to exemplify the ideal of transparency in journalism.

WHILE THE NEVER-ENDING RACE for world's tallest building has shifted to the Middle East for now, tallest on the continent is nothing



2010: The climbing structure at the Children's Museum in Phoenix required more than 400 bolted connections.

walls-facilitating the MEP design and the layout of refuge floors. The complex geometry of the tower also made these particular areas more conducive to steel framing. The extraordinary amount



MODERN STEEL CONSTRUCTION JANUARY

BY ROBERT B. ANDERSON, MIKE GUTER, P.E., AND

2010



2010: Curved steel played a critical role in the design of the Kauffman Center for the Performing Arts in Kansas City, Mo.

2010: Panelized construction sped completion of a residence hall for SouthernNazerene University in Bethany, Okla. MSC

**DETROIT'S NEW MEXICANTOWN** Bagely Street P Bridge is the first cable-stayed bridge in the state and part of Mich igan's \$230 million I-75 Gateway Project. The two-span, cable stayed structure crosses 10 ramps and roadways, including both I-75 and I-96, and provides a vital link between the east and wes

The total bridge length is 417 ft, with a main span of 276 ft and a back span of 141 ft. The forestays are arranged in a fan configuration and are inclined in both the longitudinal and transverse directions. The bridge features a unique asymmetrical design, with a selected look of a single cable plane. A single 155-ft-tall inclined pylon provides the upper support for the cables, which form an eccentric plane and are anchored at the lower end to a tapered, trapezoidal, single-cell steel box girder.

The back span balances the forces imposed by the forestays and anchors into a deadman/abutment. The welded steel, trapezoidal box girder carries the variable-width deck slab. The project incorporates

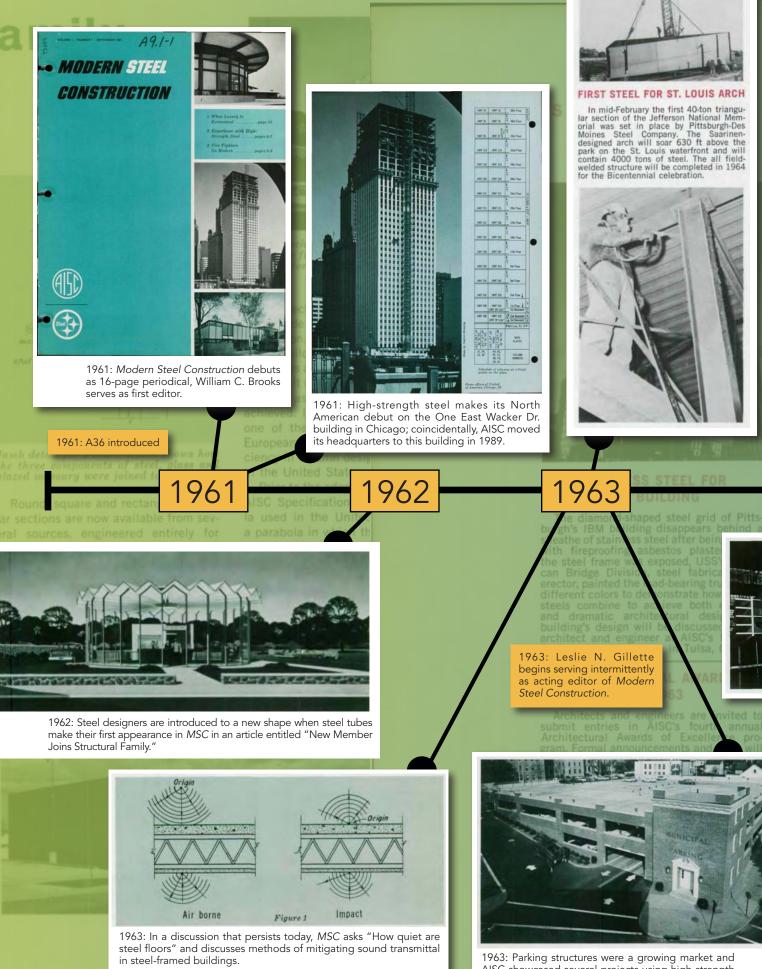
MODERN STEEL CONSTRUCTION JULY 2010



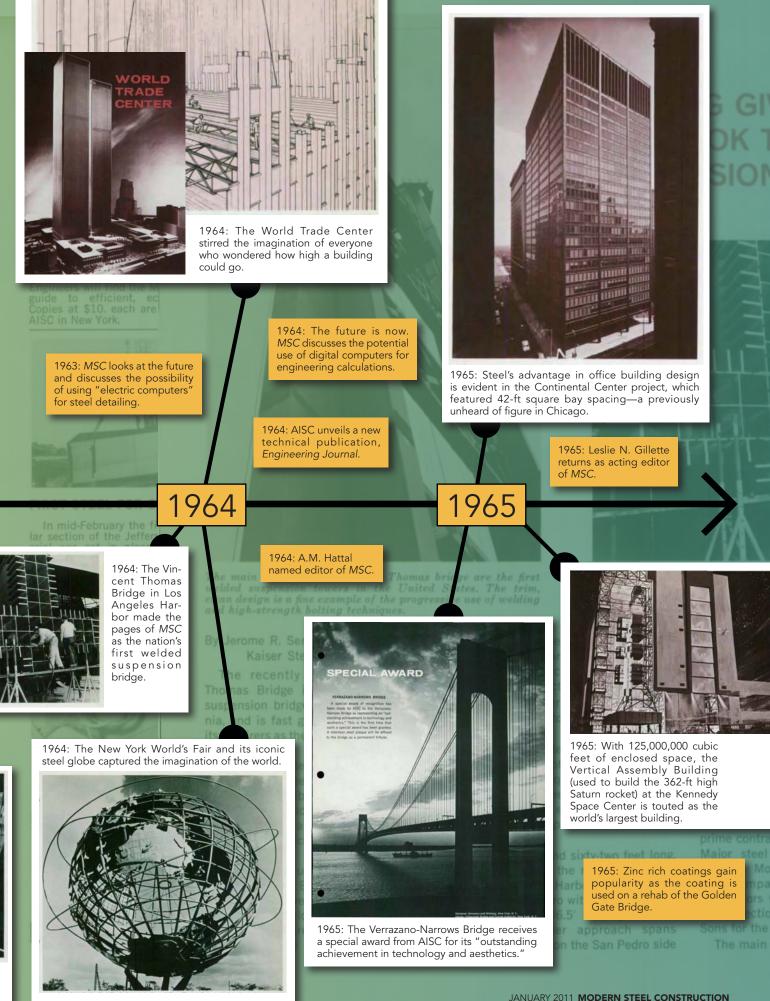
structure. Each portion of the project, including abutments, entry plazas, barriers, and fencing employs architectural finishes with threedimensional variations, and is therefore highly stylized aesthetically.

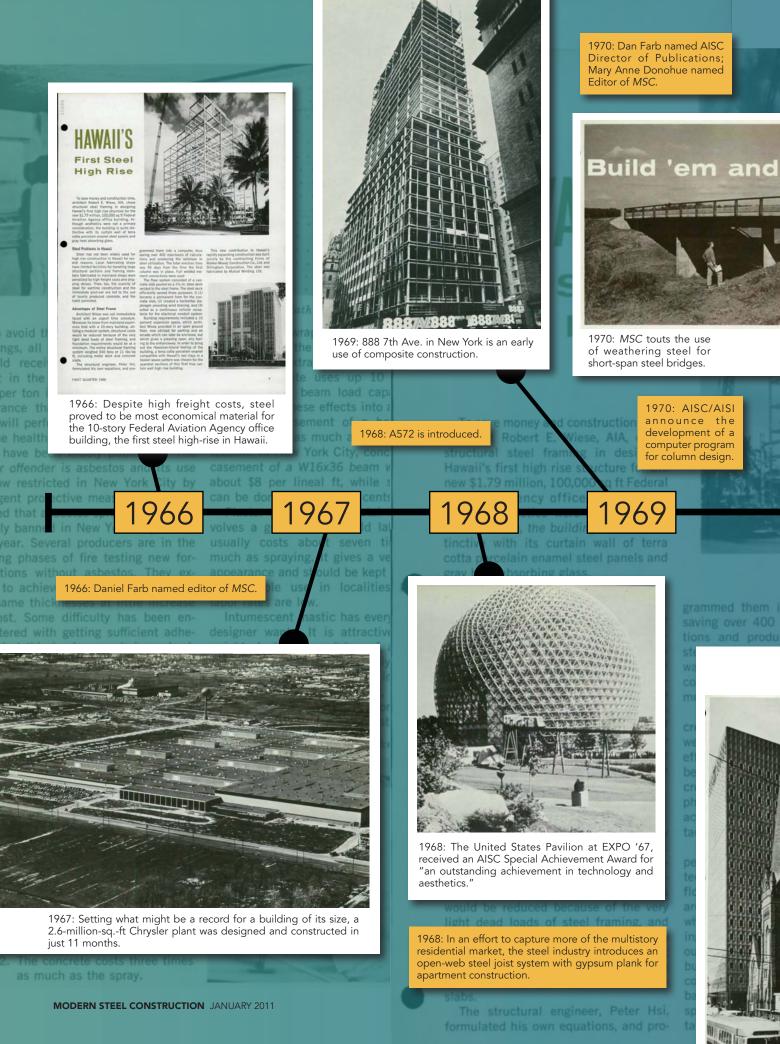
The bridge lies on a tangent horizontal alignment. The western span expands from 15 ft, 3 in. to 21 ft, 6 in. while the shorter eastern span widens even more dramatically, from 21 ft, 6 in. to 34 ft. The pedestrian walkway entrance and exit grades of the vertical profile are at 5% grades and are connected by a 200-ft crest vertical curve whose midpoint is located near the pylon. The minimum vertical clearance to the closest underlying roadway is 16 ft, 10<sup>3</sup>/<sub>8</sub> in. at the eastern abutment.

The structural system—a single-cell box girder superstructure is supported at the westerly forespan by stay cables anchored eccentrically to the girder shear center at the northern girder web. The eastern back span is self-supporting and also transmits compression forces introduced by the westerly forestays to the east abutment.



AISC showcased several projects using high-strength steel to minimize columns and reduce costs.







1970





1971: Both the John Hancock Building in Chicago and the U.S. Steel Building in Pittsburgh are among the structures honored in AISC's Architectural Awards of Excellence.

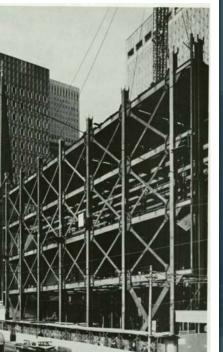
1972: St. Louis' Eads Bridge is designated a national historic landmark.

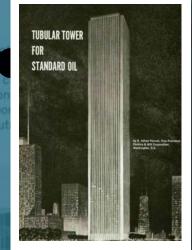
1970: AISC announces a new award: The T.R. Higgins Lectureship Award. The first winner is Egor Popov in 1972 for his lecture on "Connections Cyclic Reversal.'

1971: Spray-applied fire protection is introduced after its efficacy is demonstrated in a 1970 UL test.

1972

1970: The designers of the Bell Telegraph Building in Pittsburgh use 100 ksi steel for its X-bracing.

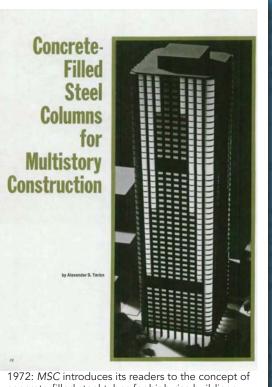




1971

1970: The Standard Oil Building (now Aon Center) rises in Chicago; it features the first steel shell tube and at 1,136 ft. it was the fourth tallest building in the world when completed in 1973.

1971: Load Factor Design is introduced for steel bridges.



concrete-filled steel tubes for high-rise buildings.



1973: The Latah Creek Canyon Bridge in Spokane is an early example of a steel box girder bridge.

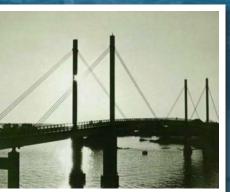


1973: The first coverage of AISI's Scranton fire tests, which demonstrate that fire protection is not needed in open-air steel parking structures.

2-sta y Ramada Inn, I in su weeks.

1974: Mary Anne Stockwell

takes over as editor of MSC.



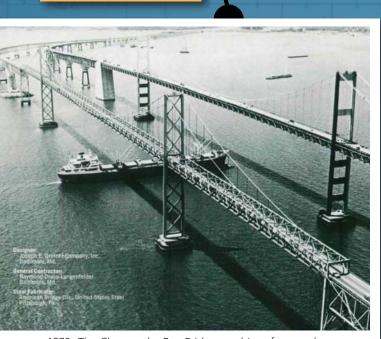
1974: The Sitka Harbor Bridge in Alaska is the first cable stayed vehicular bridge in the U.S.

1974

1975: The Sears Tower wins an Architectural Award of Excellence.

1975

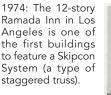
1973: Fazlur Khan is presented with the J. Lloyd Kimbrough medal, AISC's highest honor.



1973

1973: The Chesapeake Bay Bridge combines four steel systems to create an incredibly economical bridge: continuous welded girder spans, suspension bridge, deck cantilever truss spans, and through cantilever truss spans.

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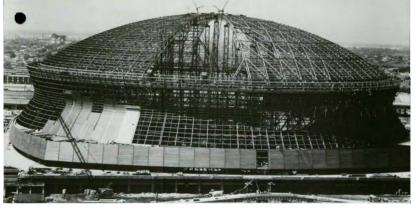


### computer system was employed for the cle

1974: The 590-space Faulkner Hospital Garage in Jamaica Plain, Mass., is billed as the nation's first steel-concrete composite garage; the innovative design saved \$300,000 over the concrete alternate.



appliances and out, but not including



1976: The Louisiana Superdome is the world's largest fixed domed structure and its steel frame covers a 13-acre expanse.

#### by Hugh A. Stubbins, Jr., FAI.

Three main torces converg the design of the Federal Rese Boston: the importance of c sion of distinct but related fu unified scheme which would prime downtown renewal ar for well defined circulation quirement for a high level within a pleasant environme

1976



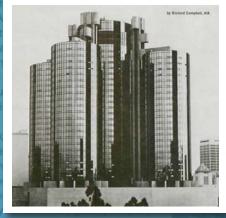
1976: The 56-story First International office building in Dallas features a trussed tube design with diagonal X-bracing and stub girders.

1978: The Federal Reserve Bank of Boston utilized an X-braced "supertruss" design.

1979

1978: AISC introduces the AISC Quality Certification Program.

required for t operations. A floor, light at and administrarentable floor facilities were Careful stuzational requires to place the low-rise block high-rise towe and views over the two elements schements a con-



1977: The landmark Los Angeles Bonaventure Hotel features a cluster of five towers, all tied together to meet seismic design requirements.

1978

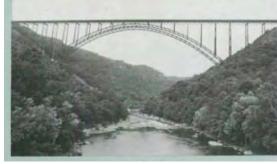
1975: The Russian Residence in New York City utilizes a slip form concrete core and a unique top-down construction technique.



extent inward looking—while the areas are perceived as open recept 1975: MSC discusses the impact of E119 on steel construction and the provisions for credit of the use of sprinklers.

an effective transition between then

the Harvey Canal on he Mississippi River.

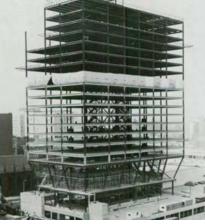


1979: Demonstrating that no one is perfect, the New River Gorge Bridge in Fayetteville, W.Va., only receives a merit award in the AISC Prize Bridge Award competition.

### Four New

### y James S.

The structura cess as it e our Allen Cente nost interesting he latest additio on developmen The 1.44-milli bove grade leve



1981: One Corporate Center in Hartford, Conn., demonstrates the growing trend toward vertical expansions as it rises 16 stories on top of an existing building.



1980: The O'Connor Hospital in San Jose, Calif., is an early use of eccentric braced frames for seismic design.



1980: George E. Harper begins his tenure as editor of *MSC*.

and white fluropon coated aluminum



1981: The Kennedy Space Center ignites the dreams of every child.

**MODERN STEEL CONSTRUCTION JANUARY 2011** 



1982: MSC features Philip Johnson's controversial design for the AT&T Headquarters Building (now the Sony Building) in New York City. 1983: Michigan bans weathering steel prompting a multi-state study and new details that vastly improve the performance of this material that results in its renewed use.



1983: The Barnes Building Rehabilitation team touts their extensive use of computer analysis using STAAD-III.

1983

1982: The first ads appear in *MSC*: Nicholas J. Bouras (now owned by Commercial Metals Company), TRW Nelson, W.A. Whitney, Cooper & Turner (now TurnaSure), and St. Louis Screw & Bolt.

1982

1981

1982: Continuing its tradition of publishing practical information, *MSC* features an article on "How to Fasten Steel Deck."



1983: First AISC/AIA Student Design Competition.

1983: Four Allen Center in Houston is designed as a circue-ovular building to reduce wind loads.

#### How to Fasten Steel Deck

by Richard B. Heagler

Intost all statel-harved buildings use ny statel deck scheekhere in their makeup, to on the roof or the floor, or both mu ugh the deck can be used in many ukaelly it is a substrate for a built up at a stay -- place scheekhert, or co ret, and fushining deck is as scattered through and, there is much pracrich is not published in fushings of through that specific transmission transmissio

ce considerations" and fire ratings' pose requirements, which the dahead check. 600 American Iron and Elseel Instincticators (AUS)? and those of the an Welding Biocality (AWS): present ethods for calcularing shear sheargins.

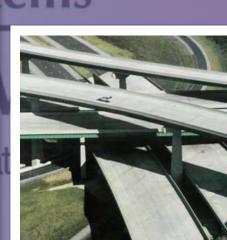


1985: Fast track construction is all the rage; the 172,000-sq-ft Federal Express storage facility in Memphis goes from ground breaking to occupancy in just nine months. 1987: The AISC Steel Sculpture is created by Duane Ellifritt at the University of Florida.



1986

1987: *MSC* increases its frequency from 4x to 6x a year.



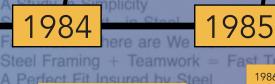
1987: Since 1980, bidding alternate designs has gained in popularity and has allowed steel to be more competitive, resulting in such structures as the I-20/I-459 Interchange in Jefferson County, Ala.

9



1984: Maria von Trapp (yes, from the Sound of Music) looks over the steel framing for the new von Trapp Family Lodge in Stowe, Vt.

Steel



1985: For the first time, estimates put computer use in structural engineering firms at greater than 50%. 1986: The AISC Shapes Database is created for use on PCs.

1986: LRFD debuts and quickly becomes an obsession with *MSC* editors.



1983: National Bureau of Standards and AISI conduct tests that confirm the accuracy of FASBUS II fire computer modeling.



1986: The staggered truss system makes a comeback and is used on the 40-story Resorts International hotel in Atlantic City.

1986: *MSC* introduces a new cover design—and color photographs!



1987: The United Airlines terminal in Chicago helped popularize both the use of curved steel tubes and exposed structural steel.

1987: The Quaker Tower in Chicago uses its central core as its complete lateral load resisting system.





1988: A tube of wide flange sections creates an "infinity room" and a new tourist attraction at the House on the Rock in Spring Green, Wis.

1989: National Engineering Conference and the Conference of Operating Personnel join to become the National Steel Construction Conference (which would evolve into today's NASCC: The Steel Conference).

1990: The East Outlet Bridge in Maine is one of the first bridges designed and built to the new ALFD AASHTO specification.

s part of their contract shipbuilding program ks, Bath, Maine, is require

David K. Pinkha

recentle of Building wa requireme ses offices ces which for and p tions requi s to sea in ding, each land "ship, ne activities real thing, no verall na front door, ets the vis



988

1989: LRFD is just starting to show up on projects. The designers of the AEGIS precommissioning building in Bath, Me., report that using LRFD reduced the weight of the structure by around 10% and that the learning curve to switch from ASD to LRFD was "not severe."

1989: Snug-tight bolt provisions are promulgated.

1989

1989: AISC issues 9th edition ASD Manual; sells 60,000 copies in one year.

tic negative of regions of the redistribution development of ments that are trolled local y piers. For nompatives were comnidges designed dutes; rolled intestness of

1990: Setbacks required by the New York City zoning code required the use of 84 transfer girders on the 35-story 750 Seventh Ave. building.

1990: Cooper Chapel in Bella Vista,

Ark., is arguably the most beautiful

1990: Scott Melnick

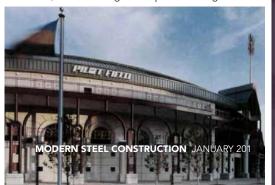
named editor of MSC.

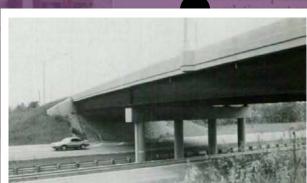
1991: Nucor-Yamato Steel introduces the first domestically produced 40 in. beam.

use of exposed structural steel ever.

1990

1990: Pilot Field in Buffalo ushers in a new era of stadium design featuring exposed structural steel. The design proves popular and is a forerunner to most of the major league ballparks built since then, including Camden Yards in Baltimore, the Cleveland Indians Stadium, PNC Park in Pittsburgh, Coors Field in Denver, and the Rangers Ballpark in Arlington.

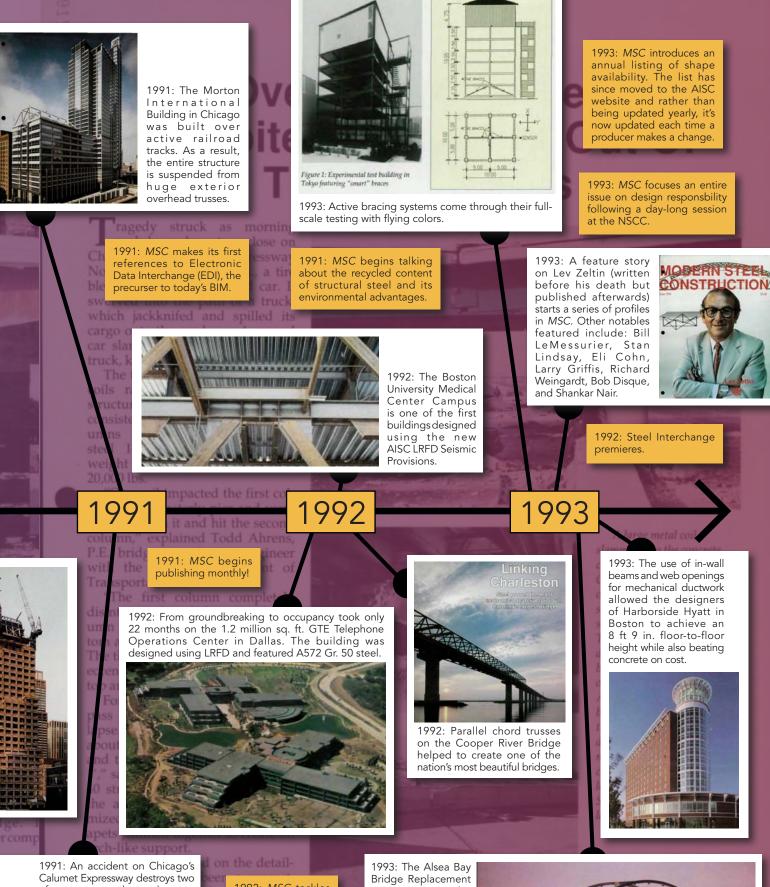




1990: The bridge on State Route 739 over US33 in Union County, Ohio, was an early adopter of integral abutments.

Reco Bridge, tions o The span ti 1932. T 22'-wic ment v





of an overpasses three columnsyet the structure stays up!

1992: MSC tackles economic steel design with an entire issue devoted to advice on how design engineers reduce can fabrication costs.

was noteworthy for its economic design but it was the bridge's outstanding aesthetics that earned it a Prize Brige Award.

