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**Controlled Automation ABL-100-B** CNC Flat Bar Detail Line, 143 Ton Punch, 400 Ton Single Cut Shear, 40' Infeed, 1999 #**24216**  
**Controlled Automation 2AT-175** CNC Plate Punch, 175 Ton, 30" x 60" Travel, 1-1/2" Max. Plate, PC CNC, 1996 #**23503**  
**Peddinghaus F1170B** CNC Plate Punching Machine, 170 Ton, Ext Tables, Fagor CNC, 30" x 60" Trvl., Triple Gag Head, 2005 #**19659**  
**Peddinghaus FPB1500-3E** CNC Plate Punch with Plasma, 177 Ton, Fagor 8025 CNC, 60" Max. Width, 1-1/4" Plate, 1999 #**25161**  
**Controlled Automation BT1-1433** CNC Oxy/Plasma Cutting System, 14' x 33', Oxy, (2) Hy-Def 200 Amp Plasma, 2002 #**20654**  
**Controlled Automation BFC-530** (5) Press CNC Beam Line, 36" Max. Beam, Hem Saw, Conveyor, 1998 #**24261**

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