

Steel Bridge Fabrication QC/QA Guide Specification

Section 7: Inspection Procedures	14
7.1 QCP Requirements for Inspection.....	14
7.2 Preparation of Material.....	14
7.3 Fitting	14
7.4 Welding	14
7.5 Cambering, Curving and Straightening.....	15
7.6 Shop Assembly of Main Members.....	15
7.7 Cleaning	15
7.8 Coating	15
7.9 High-Strength Fastener Shop Installation	16
7.10 Loading and Shipping of Fabricated Members	16
Part C – Quality Assurance	17
Section 8: General	17
8.1 Qualifications of the QAI	17
8.2 Scheduling.....	17
Section 9: QAI Responsibilities	18
9.1 Role of the QAI	18
9.2 Interaction with the Fabricator Quality Control Inspector.....	18
9.3 Interaction with the Engineer	18
9.4 Interpretation of the Contract	18
9.5 Fabrication Observation	18
9.6 Nonconforming Materials and Workmanship.....	18
9.7 Final Acceptance of the Work.....	19
Section 10: Documentation and References.....	20
10.1 Familiarization with Requirements.....	20
10.2 Required Documents.....	20
10.3 Use of Non-Approved Shop Drawings.....	20
10.4 Quality Assurance Inspector Records and Reporting	21
10.5 Mill Test Reports.....	21
Section 11: Quality Assurance Functions	23
11.1 Inspection of Raw Materials.....	23
11.2 Inspection of Fabricated Members	23
11.3 Assembly	24
11.4 Welding.....	24
11.5 Use of Approved Welding Consumables	25
11.6 Nondestructive Evaluation.....	25
11.7 Coatings	25
11.8 Bolting	26
11.9 Final Inspection and Loading for Shipment	26
Commentary	27

